

RG104 Entry 2

Folder 5

1816-1833

“BOULTON CORRESPONDENCE.” 1796-1838.

Chiefly letters from and drafts of replies to Mathew R. Boulton of the Soho Mint, a private institution in England, which supplied the United States Mint with copper coin blanks. The letters dated after 1808 are signed “M. Robinson Boulton.”

Included are a letter of January 1, 1843, from the agent of the Soho Mint (the Boulton Mint) to the Director of the Philadelphia Mint relating to mint operations after the death of Mr. Boulton, and a report of May 15, 1836, from the Philadelphia assayers regarding the use of silver tokens for currency and referring to the Soho Mint.

Originally this series was a part of the correspondence described in entry 1. The correspondence is arranged chronologically. For copies of other letters sent to Mr. Boulton, see entry 3.

Pho, near Birmingham, May 18th

I have received your letter of the 11th inst. dated 1st March last, ordering Five Tons of Coffee, Cent Handbags such as formerly furnished to the Mint of the U.S., & I have immediately given directions for the preparation of that quantity, which will be ready to be shipped to your further Orders upon the receipt of them. The prices are calculated on the supposition of payment being made on the delivery for shipment & delivered in a Bill at two Months date, or an equivalent accommodation. The price of the Coffee with Freight charged to you at \$136 50 per Ton, — the manufacturing 27, with a Duty of 2 1/2 cts upon these three, — the Insuring charges, Insurance according to the advice I may receive at the time of shipment. I may be supposed to inform you, that, the Coffee Market now seems looking down; & if, in the event of being purchased by you further commission, any depression in the price shall have taken place, I shall not neglect to avail myself of it, in your advantage. —

I take the liberty of forwarding a Statement of the Old Account as it stood at the moment when the intercourse between the two Governments was interrupted, with my State of the Debt of both done upon ^{that} transactions, & shall be obliged by the favour of your remittance for the same. I am,

Sir, respectfully, Your Obedt Servant

M. Robinson Esq

R. Patterson Esq
Mint of the U.S.

X_{61}	$3.1.15.4$	$N: 3.1.0$	X_{62}	$3.1.15.0$	$N: 3.1.0$
X_{62}	$3.1.14.12$	3.1	X_{63}	$3.1.16$	3.1
X_{63}	$3.1.14.12$	3.1	X_{64}	$3.1.15.8$	3.1
X_{64}	$3.1.15$	3.1	X_{65}	$3.1.15$	3.1
X_{65}	$3.1.15$	3.1	X_{66}	$3.1.14.8$	3.1
X_{66}	$3.1.15.4$	3.1	X_{67}	$3.1.16.4$	3.1
X_{67}	$3.1.15.8$	3.1	X_{68}	$3.1.16$	3.1
X_{68}	$3.1.15.4$	3.1	X_{69}	$3.1.15.8$	3.1
X_{69}	$3.1.14$	3.1	X_{70}	$3.1.13.8$	3.1
X_{70}	$3.1.14.12$	3.1	X_{71}	$3.1.12.12$	3.1
X_{71}	$3.1.14.12$	3.1	X_{72}	$3.1.16.12$	3.1
X_{72}	$3.1.15.12$	3.1	X_{73}	$3.2.13$	3.2
X_{73}	$3.1.15.8$	3	X_{74}	$3.2.12.12$	3.2
X_{74}	$3.1.13.12$	3.1	X_{75}	$3.2.13.12$	3.2
X_{75}	$3.1.13.8$	3.1	X_{76}	$3.2.13.8$	3.2
X_{76}	$3.1.14$	3.1	X_{77}	$3.2.12.12$	3.2
X_{77}	$3.1.12.12$	3.1	X_{78}	$3.2.14$	3.2
X_{78}	$3.1.14.12$	3.1	X_{79}	$3.2.13.8$	3.2
X_{79}	$3.1.15$	3.1	X_{80}	$3.2.12$	3.2
X_{80}	$3.1.15$	3.1	X_{81}	$3.2.13.12$	3.2
X_{81}	$3.1.14$	3.1	X_{82}	$3.2.13.12$	3.2
X_{82}	$3.1.12.12$	3.1	X_{83}	$3.2.13$	3.2
X_{83}	$3.1.13.8$	3.1	X_{84}	$3.2.14.4$	3.2
X_{84}	$3.1.12.12$	3.1	X_{85}	$3.2.14.4$	3.2
X_{85}	$3.1.14.8$	3.1	X_{86}	$3.1.13$	3.1
X_{86}	$3.1.12$	3.1	X_{87}	$3.2.13$	3.2
X_{87}	$3.1.12$	3.1	X_{88}	$3.2.13.12$	3.2
X_{88}	$3.1.16.4$	3.1	X_{89}	$3.2.13.4$	3.2
X_{89}	$3.1.15.8$	3.1	X_{90}	$3.1.12.4$	3.1
X_{90}	$3.1.15$	3.1	X_{91}	$3.1.14.12$	3.1
X_{91}	$3.1.16$	3.1			
	<u>$104.1.27.8$</u>	<u>100.2</u>		<u>$103.3.16.8$</u>	<u>105.0</u>

$N: 1 - 30$ 30 cards $100.1.25.4$ $N: 97.2.0$
 $31 - 60$ 30 cards $101.1.15.6$ $97.2.0$
 $61 - 91$ 31 cards $104.1.27.8$ 100.2
 $92 - 122$ 31 cards $108.3.16.8$ $105.0.0$
122 cards 415.1.4.16 $N: 400.0.0 = 20$ $100.0.0$

Shipped, in good order and condition, by HUGH MATTHEW & THEAKSTONE,
of LIVERPOOL, in and upon the good ship or vessel called the *Glentworth*
whereof *James* is Master, for this present voyage, and now
lying in the Port of LIVERPOOL, and bound for *Philadelphia*

One Hundred & twenty two
Casks Copper Shards

being marked and numbered as per margin; and are to be delivered, in the like good order and
condition, at the aforesaid Port of *Philadelphia* (all and every the
dangers and accidents of the Seas and Navigation, of whatsoever nature and kind, excepted) unto

W. Robert Patterson director of the said
or to his Assigns; he or they paying Freight for the said Goods,
that, shillings per ton weight *above*
for *sub* *per* *payable* *at* *par* in the
Current Bank Notes of the City of
Philadelphia

with Average accustomed.—In witness whereof, the Master or Purser of the said ship or vessel
hath affirmed to Four Bills of Lading, all of this tenor and date; one of which being accom-
plished, the rest to stand void. Dated in LIVERPOOL, this *10th* day of *March*

Wm. Robert Patterson to *James* *Patterson*

12122 122 Casks, weight 202 tons
@ 30 of £90
Freight 1. 10. 0
£310 10. 0

Copper in 122 casks as annexed. 20 ton. £ 2620

Rolling cutting out & preparing the same } £ 27. 590
for striking

122 casks @ 2/6. ————— 21. 7

3181. 7

Disburse for prompt payment 212 p. 63. 12. 6

3117. 14. 6

Money advanced

Duty on £ 2750. @ 1 p. £ 27. 5

Shipping charges at Liverpool. 20. 1. 9

Prem^{um} of Insurance on £ 2500 @ 5 p. 56. 17. 6

Policy Duty. ————— 8. 5

Commission. ————— 8. 2. 6

120. 14. 9

£ 3238. 9. 3

D^r. The Mint of the United States of America is due with H A Boulton

1816			1817		
March 9	In Service of 20 lbs		Sept 9	By Balance of Acc ^t agreed	80 14 6
	Blue sheets of the Director		1816		
	due May 12 th	3238.9.3	Jan 27	By Remittance due	2862 13 7
				April 1. 1816	339.12 7
			Mar 18	By Interest on £20.14.6 1/2	2 13 9
				May 12 th	
				By do. on £2852.13.7	16. 0
				May 12 th	
				By Balance carried down	286 7 5
				due to H A Boulton	
		£3238.9.3			£3238.9.3
1816					
March 15	In Balance brought down	£286.7.5			

*To the Director of the Mint
when the balance is due £3238.9.3*

Errors Excepted

H A Boulton

Wm D Brown

INVOICE of 122 Casks, of One Cent Planchet,
 Skips in Board the Steamer for Sado. Consigned to
 Robt. Patterson by Director of the Mine of the United
 States at Philadelphia.

Per M R Deulton Toke

1866
 March 5th Copper in 122 Casks particulars of
 each Cask in an Invoice which
 accompanies them. 20 Tons, £131 } £2620
 Rolling Cutting and preparing the
 same for Striking. 20 Tons, £27 } 540
 122 Casks. 2 1/2 cts } 21 7
 3151 7
 Discount for prompt payment 2 1/2 p. 100 } 79, 10, 5
 3101, 16, 4

Money advanced

Duty on £2740 at 5 p. c. £27 8.
 Shipping charge at Liverpool 20, 1, 9
 Premium of Insurance on £3250, 35/ 56, 17, 6
 Policy Duty 8, 5
 Commission 8, 2, 8
 120, 14, 9
 £3222 11, 1

As the Invoice with the Planchet was wrong calculated in the
 Discount Allowed, having forgotten the 2 1/2 p. c. in the restating for
 another Letter of the 18th June before sent in to the Com^r of the Mine &
 the Com^r of the Mine

Pho. 18th March, 1816.

Your Letter of the 6th & 27th Decr 1815 have been received, the former advising of the safe arrival of the 5 tons of Vespers-Planchette last sent you, & the latter containing an Order for 25 tons more. A Letter from Mr. L. Knuck (Treasurer of the Mint) dated the 22nd Decemr 1815, forwarding Billoe in my favour for £3253. 13-7, has been safely received, the said Billoe duly accepted, & the total Amount will at once be placed to the credit of the Mint of the U.S., as it may after be transmitted hereafter.

I have now the pleasure to inclose you an Invoice of the 20 tons of Vespers-Planchette ordered by your Letter of the 5th July 1815 amounting to £3238.9.3, which my Agents at Liverpool inform me are shipped on board the Hunter, Capt. Ann, direct for Philadelphia, & that they will transmit you the B/R. By the inclosed A/c, which commences with a Balance of £80.14.6 in your favour, (as agreed) you will perceive that the actual Balance is now £256.7.5 in my favour. After you have verified this A/c, I shall be obliged by your favouring me with an acknowledgement of its correctness.

I observe with regret by your Letter of the 27th Decemr that the 5 Tons of Planchette did not appear to you "perfectly regular, nor the edges sufficiently milled up". I should have been less surprised at receiving a complaint of an opposite nature, being aware from experience in my own Mint that the more the pieces are milled up, the more difficult they are to be struck into perfect coins.

That the Coins, in whatever manner milled, can never, when executed, prove truly circular, without being struck in Collars, which is the principle adopted for all coin made at Seign; however, if we had clearly comprehended the sense of your instructions, they should have been exactly fulfilled & given receiving only a Sketch, (as thus &c.) I may have mistaken its precise intention; but, in order to prevent as far as possible any future misconceptions, I have transmitted by Capt. Lown a small Circle to your address containing different specimens of milling marked N^o 1 to 6, inclusive, any of which Numbers being specified, the Huntsville shall be executed in strict conformity.

Some of the pieces not appearing perfectly circular can only arise (as I mention) from the irregular set of rim produced on the face of the metal by being more milled up than formerly, the instrument which cuts them out being a true Circle. Unfortunately, from want of a definite Pattern to follow, the 20 Pence now dispatched are milled in a similar manner with the 5 Pence last sent; but conceiving that N^o 4 of the Patterns transmitted will be the most likely specimen to accord with your views, I shall adapt the milling of the 20 Pence now executing to that Pattern, & you may expect the whole to be ready, as usual, in Liverpool, in time to meet your next Remittance for the amount. I am

Truly, very respectfully,
Your most Obedient Servant,
for M^r R. Boulton,
J. Walker.

R. Patterson Esq
Director of the Mint
of the U. S.

As the Writer will draw himself forward by M^r Patterson taking charge, till called for, of the small Parcel enclosed in Book N^o 122. J. M.

The Mint of the United States of

in value, with M. A. Doubler

Q^r

1816
Mar 12 Invoice of 20 Iron Plates
of the Mint, on receipt of same
May 12th } 3222 11 1

1815
Apr 3 By Balance of last year 50 14 6
1816
Jan 27 By Remittance due Apr 1. 1815 } 2852 13 7
352 13 7
Mar 13 By Interest on £50. 14. 6 to May 12 2 13 5
By do on £2852. 13 7 6 to Aug 16
By Balance carried down due to
M. A. Doubler } 270 9 3

£3222 11 1

£3222 11 1

1816
Mar 13 By Balance brought down balance
to be charged until paid } 270 9 3

Errors Excepted

To M. A. Doubler

W. D. Brown

(Duplicate)

The 10th March 1816.

Sir,

Your Letter of the 1st & 27th Decem^r 1815 have been received, the former advising of the safe arrival of the 5 Tons of Copper-Plate which had sent you, & the latter containing an Order for 25 Tons more. A Letter from Mr. H. Bush, (Treasurer of the Mint) dated 22^d Decem^r 1815, & enclosing Bills in my favour for £2052. 13. 7, has been safely received; the said Bills duly accepted, & the Total Amounts with all interest to be placed to the credit of the Mint of the U.S. as per my A/c transmitted herewith.

There was the pleasure to inclose you an Invoice of the 20 Tons of Copper-Plate ordered by your Letter of the 5th July 1815, & amounting to £3222. 11. 1 which my Agents at Liverpool inform me are shipped on board the steamer, Capt. Tom, direct for Philadelphia, & that they will transmit you the B/L.

By the inclosed A/c which commences with a Balance of £80. 14. 6 in your favour, (as agreed) you will perceive that the actual Balance is now £270. 9. 3 in my favour. After you have verified this A/c, I shall be obliged by your favouring me with an acknowledgment of the correctness.

I shew with regret by your Letter of the 27th Decem^r that the 5 Tons of Copper-Plate had not appear to you "perfectly circular, on the edges sufficiently milled up". I should have been less surprised at receiving a complaint of an opposite nature, being aware from experience in my own Mint that the more the pieces are milled up, the more difficult they are to be struck into perfect Coin; & that the Coin, in whatever manner milled, can never, when executed, prove truly circular, without being struck in Rollers, which is the principle adopted for all Coins made at Lho; however, if you had clearly comprehended the tenor of your instructions, they should have been exactly fulfilled; but, from receiving only a Sketch, (as this ~~is~~) I may have mistaken the precise intention; but in order to prevent as far as possible

any future miscomprehensions, I have transmitted by Collyer a small Parcel to your address containing different specimens of printing, marked N^o 1 & 2 in blue, any English Numbers being specified, the Plan shall be executed in strict conformity. — Some of the pieces not appearing perfectly circular can only arise (as I conceive) from the irregular cut of the rollers used in the face of the metal by being more worn in the middle than formerly, the Instrument which cuts them not being a true Circle. — Unfortunately, I have made of a definite pattern to follow, the 20 Times was die cast in the middle in a similar manner with the 5 Times last sent; but, conceiving that N^o 1 & 2 the Patterns herewith will be the most likely specimens to accord with your views, I shall adopt the printing of the 25 Times now extending to that Pattern, I you may expect the whole to be ready, as much in Liverpool, in time to meet your next Remittance for the Amount. — I am

Yours very respectfully

Your most Obedt Servant,
for M^r. R. P. Walker,
J^r. Walker.

Mr. Patterson Esq^r
Director of the Mint
of the U. S.

The Mont of the United States of America on Acc't with M^r A. Doulton & Co.

1816				1817			
Nov 15	To Balance of A/c transferred	270	9	3	Jan 1	By Remittance due Mar 4. 1800 -	4300
1817						5. 2500	
Jan 14	To Invoice of 25 Tons of Muskeets & other Articles due Mar 17	3887	18	8	14	By Interest on £ 1800 - Mar 4. to Mar 17. 12 days at 5. 2. 5	3 1 7
	To Interest on £ 270. 9. 3 from Nov 15. 1816 to Mar 17. 1817. -	13	9	9		By Interest on £ 2500 Mar 5 to Mar 17. 12 days at 4. 3. 5	4 2 2
	To Balance carried down due from M ^r A. Doulton	135	6	1			
		£ 4307	3	9			£ 4307

1817			
Jan 14	By Balance Bt. down due from M ^r A. Doulton	135	6
	difference of interest	8	0
		136	10

Errors Excepted
for M^r A. Doulton
W^m D. Brown

See the Duplicate of this Account
for the same

Copy

The Meat of the United States of America is sent with H.R. Deutler & Co

1816	18	4 Balance of Receipt transmitted.	270 9 3	1817	1	By Remittance due Mar 4 1816	4300
1817	14	To Invoice of 25 Tons of Planchet for Adriatic direction of	3887 18 8	14	By Balance in 1816 due 4 6 Mar 17 13 days	3 17	
		To Interest on 170,000 per share 18. 1816 to Mar 17 1817	13 9 3		By Interest on 2500 Mar 5 6 Mar 17 12 days	✓ 2 2	
		To Balance carried over due from H.R. Deutler	135 6 1				
			<u>4307 3 9</u>				<u>4307 3 9</u>
				1817	14	By Balance Due from H.R. Deutler	135 6 1
						By Error in Interest 1816 per 12 days is 2.4 1 already 3.17	- 2 6
							<u>135 8 7</u>

Error Except
 for H.R. Deutler
 Signed W. D. Brown

Errors Excepted
for H.R. Deutler

Signed Wm. D. Brown

Shipped, in good order and condition, by HUGH MATTHIE & THEAKSTONE,
of LIVERPOOL, in and upon the good ship or vessel called the *Mariana*
whereof *Samuelson* is Master, for this present voyage, and now
lying in the Port of LIVERPOOL, and bound for *Philadelphia*.

One hundred fifty five chests of paper

being marked and numbered as per margin, and are to be delivered, in the like good order and
condition, at the aforesaid Port of *Philadelphia* (all and every the
dangers and accidents of the Seas and Navigation, of whatsoever nature and kind, excepted) unto

Mr Robert Tallerson Director of the Bank
or to Assigns; he or they paying Freight for the said Goods,

Twenty shillings Duties Portage & Bond
Freight & Premium

with Average accustomed.—In witness whereof, the Master or Purser of the said ship or vessel
have affixed to these Bills of Lading, all of this tenor and date; one of which being
accomplished, the rest stand void. Dated in LIVERPOOL, this 14 day of

January 1837
Wm H. Unknown *R. M. Donaldson*

1125 37 1/2 lbs weight

25. 17. 1. 20. 20. 25. 17. 5.

Summe

1. 6. —
27. 5. 5.

at par 30/12/91

Invoice of 155 Casks of Copper Planchets for Cents shipped
 this day at Liverpool on Board the Adrianna Capt. R. K.
 Donaldson per Philadelphia Consigned to Robt. Patterson Esq.
 Director of the Mint of the United States Philadelphia
 from M. R. Boulton & Co. Jan^y 14th 1817

P	o	y	x	n	o	y	x	n	o	y	x	n	o	y	x	n			
N ^o 123	3	0	13	6	N ^o 135	3	1	14	12	N ^o 156	3	1	14	12	N ^o 177	3	0	27	4
124	3	1	13	4	broken	3	1	—	—	157	3	1	14	—	3	1	—	—	
125	3	1	12	12	3	1	—	—	—	158	3	1	13	—	3	1	—	—	
126	3	1	11	4	3	1	—	—	—	159	3	1	13	12	3	1	—	—	
127	3	0	27	12	3	—	14	—	—	160	3	1	13	8	3	1	—	—	
128	3	—	14	12	3	—	—	—	—	161	3	1	13	—	3	1	—	—	
129	3	1	1	—	3	—	14	—	—	162	3	1	13	12	3	1	—	—	
130	3	1	—	8	3	—	14	—	—	163	3	1	15	12	3	1	—	—	
131	3	1	14	4	3	1	—	—	—	164	3	1	13	4	3	1	—	—	
132	3	0	14	12	3	—	—	—	—	165	3	1	—	8	3	0	14	—	
133	3	—	14	4	3	—	—	—	—	166	3	2	—	—	3	1	14	—	
134	3	—	27	12	3	—	14	—	—	167	3	—	26	12	3	—	14	—	
135	3	—	13	8	3	—	—	—	—	168	3	—	13	—	3	—	—	—	
136	3	—	27	12	3	—	14	—	—	169	3	2	—	8	3	1	14	—	
137	3	—	13	8	3	—	—	—	—	170	3	1	—	—	3	—	14	—	
138	3	1	13	—	3	1	—	—	—	171	3	0	27	12	3	—	14	—	
139	3	1	13	4	3	1	—	—	—	172	3	1	13	4	3	1	—	—	
140	3	1	—	—	3	0	14	—	—	173	3	—	27	4	3	0	14	—	
141	3	1	—	4	3	0	14	—	—	174	3	—	15	4	3	—	—	—	
142	3	1	—	—	3	0	14	—	—	175	3	1	13	—	3	1	—	—	
143	3	—	12	12	3	—	—	—	—	176	3	1	—	8	3	—	14	—	
144	3	—	27	4	3	0	14	—	—	177	3	0	27	4	3	—	14	—	
145	3	1	13	4	3	1	—	—	—	178	3	0	27	8	3	—	14	—	
146	3	1	13	—	3	1	—	—	—	179	3	0	27	8	3	—	14	—	
147	3	1	14	4	3	1	—	—	—	180	3	—	15	—	3	—	—	—	
148	3	—	13	—	3	—	—	—	—	181	3	1	14	12	3	1	—	—	
149	3	—	27	8	3	—	14	—	—	182	3	1	—	4	3	—	14	—	
150	3	1	—	—	3	—	14	—	—	183	3	1	14	8	3	1	—	—	
151	3	1	14	12	3	1	—	—	—	184	3	1	—	5	3	—	14	—	
152	3	1	13	8	3	1	—	—	—	185	3	1	—	4	3	—	14	—	
153	3	1	14	—	3	1	—	—	—	186	3	1	—	4	3	—	14	—	
154	3	1	14	4	3	1	—	—	—	187	3	1	12	12	3	1	—	—	
155	3	1	27	12	3	1	14	—	—	188	3	1	—	12	3	—	14	—	
103	0	3	12	—	104	0	—	—	—	105	0	12	—	—	105	—	—	—	

No 273 3 2 15 8 15 3 2 —
 274 3 2 14 3 2 —
 275 3 1 13 4 3 1 —
 276 3 2 16 4 3 2 —
 277 3 2 1 6 3 1 4 —
 17 3 6 6 17 0 14
 M 123 - 155 35 Cash M 104 8 8
 156 - 181 33 105 — 41
 182 - 230 42 182 1 —
 231 - 272 42 141 2 14 — 41
 273 - 277 5 17 0 14 — 15
 M 200 277 155 Cash M 500 0 0 = 25 (over)
 Prof. W. for freight. 25. 19. 6. 20
 Copper in 155 Cash. 25 Ton & 125 Lp Ton L 3125
 Rolling cutting one & preparing the same
 for striking & 27 L 675
 155 Cash. c 3/6. 27. 2 0
 3827. 2 0
 Prof. Dine for prompt payment. 25. 12. 6
 3731. 9 0
 Duty in L 3500. 1 pt. 35
 Shipping charge at Liverpool 23. 19. 8
 Port of Insurance on L 3500 2/6 70
 Policy duty. 5. 15
 Commission. 5. 15
 156. 99. 1
 L 3887. 16. 8
 7771. 10

Soho Mint Office, 27th Augt. 1807.

Sir,

I have received your Letter of the 2^d Ult^o of the two Batches involving L. & C. Potten in A. Williams, London, former of Dr Sullivan, & indorsed to my Order, for £3000, which, I have the pleasure of informing you, has been duly accepted, & the Amount at maturity shall be regularly paid to your order. — I shall also make a point of so arranging the Order in point of quantity, as to balance as nearly as possible the A/c existing between us at the period of shipping the Banknotes; tho', it may be observed, that as there must be some incidental expenses incurred of which it is impossible to procure the precise sum previous to shipment, it becomes in consequence nearly impracticable to get up the Order so as to balance the A/c with perfect exactitude. — Your wish to have the A/c laid in for your Account on the lowest terms the Market will admit of, shall be duly attended to, as also the making of the Cakes stronger than usual. — In the mean time, awaiting your reply to my Ltr of the 19th Ult^o relative to the milling of the Planets, I am, Sir,

Respectfully, Your very Obedt Servant,
for M^r & C^o Potten,
W. Walker.

By Patterson Esq
Director of the Mint
of the U.S.

Sir,

Sho. 19th July 1817.

I have been favoured by the *Thalia*, via Liverpool with a Duplicate (I did not get advised) of your letter of the 18th June last by the *Rebecca*, acknowledging receipt of your last Order for *Clippa-Blanchette*, ordering 20 tons more to be sent in the Fall, or early next Spring. — The time of my present engagements with, I fear, render it impracticable to set about this Order so early as may enable me to dispatch it by any of the *Xpells* this Fall; but it will be executed ready for shipment by the first of those sailing next Spring. I have, however, you should be in very urgent want of them *Blanches*, immediately on receipt of your information to that effect, the work shall be laid aside on their account, & as great a portion of the 20 tons as possible shall be dispatched by the last Fall ship; since, should the *Dejeux* prove tolerably quick, there may be time left to execute a considerable portion this Fall, after the receipt of your answer. I am sorry to perceive that the edges of the last *Blanchette* "are not quite to your mind." Along with the 20 tons of *Clippa-Blanches* involved the 18th March 1816, I had transmitted 6 specimens of *Blanches*, each milled in a different manner, marked 1 to 6, retaining Duplicates, so that if any one of them corresponded to your wishes in the milling, by mentioning the number of that one, the following Order could have been executed in perfect conformity. — Receiving no information from you on the subject, I had milled the *Blanches* in your next Order (of which intimation you were advised the 18th March 1816) to correspond with No. 4, conceiving that to be the nearest to the object in view, as far as I could judge by your description, & am sorry to find that my ideas of it have proved incorrect. — It would be the most satisfactory, if you could procure a specimen milled correctly, & transmit it as a Pattern, so that this next Order may be in strict conformity; but lest you should find any inconvenience in so doing, I have thought proper to add a couple more specimens of *Blanches* (Nos. 8 & 9) milled different to the last, both of which are rounded on the edge according to my conception of what you require, but one of them is made with a flat surface, whilst the other has a considerable bevel raised round the rim. Probably one or the other of these may be adopted, if so, your mentioning the number will suffice; but by your sketch on so small a scale it is not easy to form an exact idea of the sort of edging required.

Yours faithfully,
 R. Patterson Esq.
 (Printed & signed.)

Sir, most respectfully,
 for M^r Patterson,
 W. A. Thos.

Duplicate.

Sir, Soho, 19th July 1817.

I have been favoured by the Steamer, via Liverpool with a Duplicate (which we yet arrived) of your letter of the 15th June last by the Rebecca, acknowledging receipt of your last Order for Copper Blanches, & ordering 20 Tons more to be sent in the fall, or, early next spring. The terms of my present engagements will, I fear, render it impracticable to set about this Order so early as may enable me to dispatch it by any of the Vessels this fall, but it will be executed ready for shipment by the first of those sailing next spring. If, however, you should be in very urgent want of these Blanches, & immediately on receipt of your information to that effect, then work shall be laid out on their account, & as great a portion of the 20 Tons as possible shall be dispatched by the last fall-ship; viz., should the Package prove tolerably quick, there may be time left to execute a considerable portion this fall after the receipt of your answer.

I am sorry to perceive that the edges of the last Blanches "are not quite so good as before". Along with the 20 Tons of Copper-Blanches ordered the 18th March 1816, I had transmitted 6 specimens of Blanches each milled in a different manner, & numbered 1 to 6, retaining Duplicates, so, that if any one of them corresponded to your wishes in the milbing, by mentioning the number of that one, the following Order could have been executed in perfect conformity. — Receiving no intimation from you on the subject, I had milled the Blanches in your next Order (which intimation you were notified the 18th March 1816) to correspond with No. 1, assuming that to be the result to the object in view, as far as I could judge by your description, & am sorry to find that my ideas of it have proved incorrect. It would be the most satisfactory, if you could procure a specimen milled exactly, & transmit it as a Pattern, so that this next Order may be in strict conformity; but, let you should find any inconvenience in so doing, I have thought proper to add a couple more specimens of Blanches (Nos. 8 & 9) milled different to the last, both of which are rounded on the edge according to my conception of what you require, but one of them is made with a flat surface whilst the other has a considerable burr raised round the rim. Probably one or the other of these may be adopted, if so, you mentioning

the number will suffice; but, by your sketch on so small a
 scale it is not easy to form an exact idea of the work of edging
 required. I am so respectfully

Your very obedt servant
 for M R Boulton
 W. Mathew.

R. Patterson Esq.
 Philadelphia.

(Copy)

Original from Adrian A.
Capt. R. Mc Donaldson.John 28th Jan^y 1847.

Sir,

I have duly received your letter of the 21st Jan^y, & of Nov^r 1846, the latter concerning Orders on my favor for £4300, which have been regularly accepted, & the documents of endorsement will be placed to the credit of the Agent of the U.S. conformable to the A.C. transmitted herewith. Enclosed you will find an Invoice of the 25 Tons of Copper-Red Plate that has not been accounted for, £381⁰⁰. N.B. which (my Agents at Liverpool inform me) have been shipped on board the Adriatic, Capt. R. Mc Donaldson, bound for Philadelphia, & that they will transmit you a B.O.

You will perceive that the price charged for the Copper is £125 per ton, being at the rate of 6d per lb. lower than the price of the last Copper sent you, in consequence of a further depression in the Copper Market at the price of purchasing your Order, & making the purchase.

When I receive the favor of your further Order within a few Months from this date, it is most probable that I should be enabled to furnish the Copper at a rate considerably lower than even the last, as a depression in the Market has taken place since the purchase of the last Copper for your acct., which appears likely to continue.

The Molding of these last 25 Tons has been adapted to the Pattern No. 4, accompanying my letter of the 18th March last, of which intimation you were then apprised, & I hope it will prove agreeable to your wishes.

When I have the pleasure to receive information of the arrival of this Shipment, I shall be glad at the same time to be furnished with your confirmation of my statement of the A.C.

Sir,

Yours most Obedient
for M. B. Boulton,
W. & A. Rother.

R. Patterson Esq^r
Director of the Mint of
the U.S. & C.

Scho., 28th Jan^y 1817.

Sir,

I have duly received your Letter of the 21st Inst., 14th Nov^r 1816, the latter covering Bills in my favour for £4300, which have been regularly accepted, & the Amounts at maturity will be placed to the credit of the Mint of the U.S. conformable to the A^{cts} transmitted herewith.

I have also the pleasure to inclose you an Invoice of the 25th Nov^r of Copper Cent. Pieces lately ordered, amounting to £3887. 18. 8, which, (my Agents at Liverpool inform me) have been shipped on board the Advertiser, Capt. R. M. Donaldson, direct for Philadelphia, & that they will transmit you a B^{ill}. You will perceive that the price charged for the Copper is £125. 0th, being at the rate of 6th lower than the Invoice of the last Copper sent you, in consequence of a further depression in the Copper Market at the period of receiving your Order, & making the purchase. — Now I to receive the favour of your further Order within a few Months from this date, it is most probable that I should be enabled to furnish the Copper at a rate considerably lower than even the last; as a depression in the Market has taken place since the purchase of the last Copper for your acct, which appears likely to continue.

The M^{ech} of these last 25th Nov^r have been adapted to the Pattern N^o. 4 accompanying my letter of the 10th March last, & which intimation you were then apprized of, & I hope it will prove agreeable to your wishes.

When I have the pleasure to receive information of the arrival of this Shipment, I shall be glad at the same time to be favoured with your confirmation of my statement of the A^{cts}. — I am very respectfully, Sir, Your most Obedient

R. Patterson Esq^r
Director of the Mint of
the U.S.

for Mr R. Donaldson,
The Advertiser.

Copy

St. Louis, Mo., 4th Decr. 1818.

Sir,

I have just received your Letter of the 20th inst. last, inclosing Bills amounting (as it falls) to \$2000, which, when at maturity, shall be duly placed to your credit in full payment of the Order for thirty tons of Planchette with which you have been so kind as to favour me. The period of time to which you have limited the operation of this Order will, fortunately, leave a chance open for a more favourable change in the Exchange than what the present prices would admit, since, for the last part, there has been rising in value. I should not at this moment make a purchase from any one. After all at this time I'll offer in advance of the period at which the Order was executed. Nothing in the course of the current upon the market will vary materially either in rising or falling is a point upon which there does not appear to exist any means of forming an accurate judgment, but even now not assured of my best attention being employed for your interest in maintaining all judicious & taking the advantage for your account of any favourable alteration which may occur.

It is with regret that I perceive you have been obliged again to notice the insufficiency of the Casks. I had given the strictest orders for their being made particularly strong, & had put some of them to severe trials by way of experiment in letting them fall to the hard ground from the height of an ordinary Cart when full of Planchette. I had also requested of the Shipper at New York to look carefully to the co-opsage, (when requisite) & to their shipment in good order. The best care shall be taken with respect to the strength & safety of the future ones, but I fear that in the storage & mode of landing on your Wharf some injury may also occur which lies entirely out of my control. I am, Sir,

respectfully, your very Obedt^l Servant,
 Jas. McKim Boulton,
 Merchant.

D. Patterson Esq.

Director of the Mint of the U.S.

The Bills advanced to above are
 drawn on Messrs. D. & J. Little & Co. \$1000
 Stephen Turner is Dr. \$1000
 2000
 2000

Ms. A. 2. July 11. '19

1. Mrs. Daniel Overland was not known to get and give a card-pledge of S. B. to any and they both felt that was the great pledge my city had given me in our town - a lot of young men & women & men of my age & age of 20 & 25 & 30 & 40 & 50 & 60 & 70 & 80 & 90 & 100. I have not a number but 150000. I will tell them of it but ^{not} ~~not~~ ^{not} the gift of not just 1000000. I would really by eye from 1000000.

This image shows a blank, aged, cream-colored page, likely an endpaper or flyleaf of a book. The paper has a slightly textured appearance with some faint smudges and discoloration, characteristic of old paper. The left edge of the page is bound, showing the stitching and the inner cover material. There is no text or other markings on the page.

London, 4th Novemr 1818.

Sir,

I have just received your Letter of the 28th

August last, inclosing Bills amounting, as at foot, to £3000, which, when maturity, shall be duly placed to your credit in full payment of the Order for thirty tons of Pouchetts with which you have been so kind as to favour me. The period of time to which you have limited the execution of this Order will, fortunately, leave a chance open for a more favourable change in the Copper Market than what the present prices would admit; since, for 12 M^{os} past, Copper has been rising in value, & I would not at this moment make a purchase from any of our Copper Co. at less than £11. 10s in advance of the price at which your last Order was executed. Whether in the course of the ensuing year the Market will vary materially either in rising or falling is a point upon which there does not appear to exist any means of forming an accurate judgement; but, you may rest assured of my best attention being employed for your interest in watching its progress, & taking the advantage to your account of any favourable alteration which may occur.

It is with regret that I perceive you have been obliged again to notice the insufficiency of the Casks. I had given the strictest orders for their being made particularly strong, & had put some of them to severe trials by way of experiment, by letting them fall to the hard ground from the height of an ordinary East when full of Pouchetts. I had also requested of the Shipper at Liverpool to take care to the re-weighing, (when requisite), & to their shipment in your order. The best care shall be taken with respect to the strength & weight of the future ones, but I fear that, in the storage & mode of landing on your Wharf, your injury may also arise which lies entirely out of my control.

Yours faithfully,
Wm. Pitt Rivers Esq.
Director of the Mint
of the West

Wm. Pitt Rivers Esq.
Director of the Mint
of the West

Yours faithfully,
Wm. Pitt Rivers Esq.
Director of the Mint
of the West

Sheffield, 9th May 1818.

Sir,

In conformity with my Letter of advice dated the 30th Ult^o, I have now the pleasure to inform you, that, your last Order for Pepper-Blanchetts has been shipped on board the Jane, Capt^l Bergeson, from Liverpool direct for Philadelphia, to sail on the 10th inst^l, & that my Agents in York will transmit you the B^{ills}. The weight of the Pepper-Blanchetts, as the enclosed Invoice, is ^{two} 21. 10, amounting, together with the value of Workmanship, Cartage, Shipping-Charges, &c., to the sum of £3213. 7. 4.

I have endeavoured to make the quantity of Blanchetts cut out balance the A^{cts} betwixt us as nearly as practicable. You will perceive, however, by the statement of A^{cts} annexed to the Invoice that there remains a small Balance in your favour of £38. 8. 5, which, of course, lies at your disposal.

I hope this Order will be found executed in all respects to your satisfaction, & shall be happy to hear of its safe arrival, with a continuance of your future favours. I am, Sir, respectfully,

Yr. Obedient Servant,
Wm. Patterson Esq^r
Director of the Mint of the U.S.

Yours very Obedient Servant,
for W. R. Brinkley
W. Walker.

Birmingham, 30th April 1848.

Sir,

I have the pleasure to inform you, that, your last Order for Copper-Planchette, (about 20 tons) the amount of which was intended to balance as nearly as practicable the Aft. balance, has been executed, & is arrived at Liverpool, & will be shipped from thence on board the Jane, Capt. Ferguson, direct for Philadelphia, to sail on the 10th of next Month.

As soon as I am furnished by my Liverpool Agents with the Account of Shipping-charges, & other expenses they shall be transmitted to you, together with an Invoice of the Planchette, & a general statement of the A/c. In the mean time, I remain, Sir, Your very Obedt Servant,

Wm. Walker Esq^r
(Drawing the Rent of the Mills)

Wm. Walker.

Shipped, in good order and condition, by HUGH MATTHIE & THEAKSTONE,
 of LIVERPOOL, in and upon the good ship or vessel called the *Sand*
 whereof *John Ferguson* is Master, for this present voyage, and now
 lying in the Port of LIVERPOOL, and bound for *Philadelphia*

P 1000 and 100 a 20/25 10/0
Freight 10/0
\$100.00
One hundred twenty one bills of lading
 being marked and numbered as per margin; and to be delivered in the like good order and
 condition, at the aforesaid Port of *Philadelphia* (all and every the
 dangers and accidents of the Seas and Navigation, of whatever nature and kind, excepted) unto

Robert Sullivan & Co
 or to his Assigns; he or they paying Freight for the said Goods,
Twenty shillings per weight & Quick per
Freight

with average accustomed.—In witness whereof, the Master of the said ship or vessel has
 affirmed to Four Bills of Lading, all of this tenor and date; one of which being accomplished,
 the rest to stand void.

Dated in LIVERPOOL, this *29* day of *April 1841*

Contents in the name John L Ferguson

Invoice of 121 Casks of Copper Plate, for One Load
 Shipped this day at Liverpool in Board the Sloop John
 Ferguson for Philadelphia Consigned to Robt Patterson Esq
 Director of the Mine of the United States of America
 from W & Doulton of Sals April 29th 1818

No	Gr. & Wt.				No				Gr. & Wt.				No				Gr. & Wt.			
	0	1	2	3	0	1	2	3	0	1	2	3	0	1	2	3	0	1	2	3
X1	3	2	13	12	3	2			131	113	0	13	8	109	0	14				
X2	3	2	12	6	3	2			132	3	2	17		3	2					
X3	3	2			3	2	14		133	3	2	17	12	3	2					
X4	3	2	15		3	2			134	3	2	16	4	3	2					
X5	3	2	14	12	3	2			135	3	2	16	8	3	2					
X6	3	3	1	4	3	2	14		136	3	2	18	4	3	2					
X7	3	2	14	12	3	2			137	3	2	16	8	3	2					
X8	3	2	15	4	3	2			138	3	2	18	4	3	2					
X9	3	2	14		3	2			139	3	2	16		3	2					
X10	3	2	14		3	2			140	3	2	17	4	3	2					
X11	3	2	14		3	2			141	3	2	16	8	3	2					
X12	3	2	14		3	2			142	3	2	17	4	3	2					
X13	3	3	0	8	3	2	14		143	3	2	16		3	2					
X14	3	2	13	12	3	2			144	3	2	17		3	2					
X15	3	2	14	12	3	2			145	3	2	18		3	2					
X16	3	2	13	6	3	2			146	3	2	16	12	3	2					
X17	3	2	13	8	3	2			147	3	2	15	12	3	2					
X18	3	2	27	4	3	2	14		148	3	2	17	12	3	2					
X19	3	2	14		3	2			149	3	2	16	8	3	2					
X20	3	2	13	4	3	2			150	3	2	12	12	3	2					
X21	3	2	13	12	3	2			151	3	2	13	12	3	2					
X22	3	2	13		3	2			152	3	2	17		3	2					
X23	3	2	14		3	2			153	3	2	18	4	3	2					
X24	3	2	12	12	3	2			154	3	2	17	4	3	2					
X25	3	2	27	8	3	2	14		155	3	2	18	12	3	2					
X26	3	2	17	12	3	2			156	3	2	17	4	3	2					
X27	3	2	15	8	3	2			157	3	2	17	4	3	2					
X28	3	2	17	12	3	2			158	3	2	20	12	3	2					
X29	3	2	17	4	3	2			159	3	2	4	12	3	2	14				
X30	3	2	18	12	3	2			160	3	2	18	12	3	2					
X31	3	2	17	12	3	2			161	3	3	4		3	2	14				
113 0 13 8				109 0 14				220 0 5 4				214 1 14								

2	Grub Wt				No Wt			
	lb	oz	gr	dr	lb	oz	gr	dr
1.61	22.5	3	4	214	1	14	131	336
1.62	3	2	6		3	2	16	322
1.63	3	2	6		3	2	16	322
1.64	3	2	6		3	2	16	322
1.65	3	2	6		3	2	16	322
1.66	3	2	6		3	2	16	322
1.67	3	2	6		3	2	16	322
1.68	3	2	6		3	2	16	322
1.69	3	2	6		3	2	16	322
1.70	3	2	6		3	2	16	322
1.71	3	2	6		3	2	16	322
1.72	3	2	6		3	2	16	322
1.73	3	2	6		3	2	16	322
1.74	3	2	6		3	2	16	322
1.75	3	2	6		3	2	16	322
1.76	3	2	6		3	2	16	322
1.77	3	2	6		3	2	16	322
1.78	3	2	6		3	2	16	322
1.79	3	2	6		3	2	16	322
1.80	3	2	6		3	2	16	322
1.81	3	2	6		3	2	16	322
1.82	3	2	6		3	2	16	322
1.83	3	2	6		3	2	16	322
1.84	3	2	6		3	2	16	322
1.85	3	2	6		3	2	16	322
1.86	3	2	6		3	2	16	322
1.87	3	2	6		3	2	16	322
1.88	3	2	6		3	2	16	322
1.89	3	2	6		3	2	16	322
1.90	3	2	6		3	2	16	322
1.91	3	2	6		3	2	16	322
1.92	3	2	6		3	2	16	322
1.93	3	2	6		3	2	16	322
1.94	3	2	6		3	2	16	322
1.95	3	2	6		3	2	16	322
1.96	3	2	6		3	2	16	322
1.97	3	2	6		3	2	16	322
1.98	3	2	6		3	2	16	322
1.99	3	2	6		3	2	16	322
2.00	3	2	6		3	2	16	322

Bought Lake Copper 25. 10. 6. 5 - 2500

Bought Battery fuel & Preparing the Slaves. 580. 10. 0

Delivering the fuel at Liverpool & 27 p. m. 27. 4. 6

150 tons. 27. 15. 0

Received for payment June 29th

£ 3108. 0. 6

Amount Brought forward £ 3108. 0. 6

Duty on 2700. 1 p. 27. 16. 0

Shipping charges at Liverpool 19. 15. 0

Sum of Insurance on £ 3300 27. 41. 5. 0

Other. 27 p. 8. 5

Dishonour 27 p. 8. 5

27. 15. 0

£ 3213. 7. 4

(The Master of the United States of America

with A. A. Boulton. Dr. Co.

1817 March 17. By Balance 135. 8. 7

1818 Aug. 1 By Remittance in Bill 100 3000

April 23 By Interest on £ 335. 8. 7 8. 15. 9

to June 29. 1818. 1 year 1000000

By Interest on £ 3000 per Annum 107. 3. 0

to June 29. 1818. 12 months 116. 7. 0

1818 June 29 To Amount of Balance on above 3213. 7. 4

Balance due from A. A. Boulton 35. 8. 5

1818 To Amount of Balance on above 3213. 7. 4

1818 To Amount of Balance on above 3213. 7. 4

1818 To Amount of Balance on above 3213. 7. 4

1818 To Amount of Balance on above 3213. 7. 4

1818 To Amount of Balance on above 3213. 7. 4

1818 To Amount of Balance on above 3213. 7. 4

O Stoughton Birmingham, 30th March 1828.

Sir,

I had the pleasure of addressing you on the 23rd Decem^r last to acknowledge the receipt of your letter of the 26th J^{an} enclosing a Remittance of £1800, & containing a further Order for 20 or 25 Tons of Copper-Plate-Steel.

This Order has been executed, & 25 Tons in Manchester forwarded to Liverpool about the commencement of this month where they now lie awaiting the sailing of some Vessel direct for Philadelphia; but, owing to the difficulty of procuring plenty of other freight, my Agents at Liverpool have not been able to find any Vessels bound to your Port, excepting such as have contained Salt for a part of their Cargo.

Unfortunately, from the difficulty of procuring sufficient freights, they inform me that it is much to be apprehended none will be found throughout the course of this Spring where freights can be made up without a certain portion of that article.

Having, therefore, given positive directions that the Casks should not be put on board any of those Vessels, yet, considering that it must be attended with great inconvenience to all parties to suffer all the Spring shipments to be despatched without sending the Copper, I have at length informed my Agents, that, in case one Vessel whatever should be up which will engage to sail without Salt on board, that the only partial remedy to this evil will be to ship by the Worcester, which I understand is likely to sail in about a fortnight, provided her Consignees will undertake either that there shall be no Salt on board, or, if any, that the Casks shall be stowed in a separate part of the Hold so as not to admit, under any circumstances, of their coming in contact with the Salt.

As soon as the Manchester is shipped, & I am informed from Liverpool of the Charges, an Invoice, with B^{ills} & A^{cts} shall be forwarded to you.

I am Sir respectfully, Your very Obedt Serv^t
for M^r W^m Boulton,
Thos. Chas.

B. Patterson Secy
Director of the Mint of
the B^{ank} of England

Whe, near Birmingham, 5th Feb. 1844.

Dear Sir,

Your letter of the 21st July last was accompanied by one from the American Philosophical Society expressive of their thanks for a bequest Medal of my late father, which had been presented by you to the Society in my name.

My motive for transmitting you the Medal arose from an idea, that, the long standing correspondence between yourself & my late father (carried on with so much mutual satisfaction) might render the possession of such a memorial of him a welcome mark of esteem; especially from this medal being considered by his friends as a very characteristic likeness.

Had I then known that the Medal would have ^{been} deemed worthy the honor of a place in the Hall of the Society, I should have gladly availed myself of the opportunity to voice my respect for an Institution which has the "promotion of useful knowledge" for its object, by transmitting a duplicate along with yours, for their acceptance. I therefore feel highly gratified by the delivery of your attention in presenting the medal as from myself; yet, still adhering to my original intention that you should possess a similar memorial of my father, I shall transmit, together with the copy of this letter, a Duplicate that my Agents at Liverpool, to be forwarded by the first American Captain bound for Philadelphia who will engage to deliver it into your own hands. I am, Dear Sir, very respectfully,

Yours most sincerely,
 Wm. Lloyd Garrison
 Secy of the Am. Phil. Socy.
 Philadelphia.

M. Hobbes

(Copy)

The, near Birmingham, 5th Oct 1824.

Sir,

I have to acknowledge the receipt of your favour dated the 21st July last, & inclosing a Bill London at 60 $\frac{1}{2}$ for £327^{rs} 13^s 5 (being the Key & Warrant on Colman, Lambert & Co) on account of the last Invoice of Coffee - Blanchett shipped for the Stout of the W.D. I am sorry to perceive that some damage has accrued to the Blanchett from the effect of salt forming a part of the Cargo of the Vessel in which they were shipped. - The Vessel being bound for the W.D. at the time the Blanchett were ready, excepting such as had salt on board, there remained only the choice of two evils: - to run the risk of shipping by one of them, or to retain the Blanchett, probably for many months, until some one could be found not carrying salt in part of her loading: I preferred the former, taking a Bond of indemnity from the Captain against any damage which might be sustained; & which, having been transmitted to you by my Agents in Liverpool, you can put in force, if thought fit, tho' I trust the injury suffered is so small it is necessary to have recourse to such a measure.

A more particular request I have given an Order to the Agent in Philadelphia of one of my friends in London to receive from James Rush Esq, Treasurer of the Unit of the W.D. £274. 4^s 6^d Shillings, being the Balance of the inclosed Bill as it would stand on the 6th Nov^r next. - (The day of your off becoming due) It is not without an emotion of regret that I have affixed my signature to this order, which brings an $\frac{1}{2}$ to a close that has stood open, conducted in mutual good faith, between you, my late father, & myself, for so many years. I continue however, to flatter myself that should you require a further supply of Blanchett at any future period, I may rely on being honoured with the execution of your Order.

I am, Sir, very respectfully, Yours Obedt Servant
for the W.D. J. Wetherill

R. Patterson Esq
Director of the Unit
of the W.D.
Philadelphia.

Wm. Birmingham, 21st April, 1828.

Referring to my last Letter of the 23rd Dec^r & the 30th Ult^o,

I have now to state that your Order for 25 Tons of Copper-Manchets was shipped on the 10th inst^o on board the *Wilmington*, Capt. Hamilton, direct for Philadelphia; Am^t p^rov^{is}ice £35.05. 10. &c. The Captain had in the first instance engaged to take no Salt on board, & the Copper was, in consequence, shipped in his Vessel; subsequently, however, his intention changed, & he has taken in some Salt, but has been careful, in the Storage, to keep it far removed from the Copper, knowing that he lay under a written Obligation to ship none. He offered to take the Manchets out at his own expense, which I should have agreed to, & would have shipped them on board some other Vessel had there been any on the bill which would not have taken in Salt; but, unfortunately, Freight is so low, & so difficult to procure, that none will sail without making up part of her Cargo with that article. My shipping Agents (Messrs. Mathie & Theobald) call, however, transmit to you, along with a Bill of Lading, Capt. Hamilton's Obligation, so that should any Damage accrue to the Copper, you will possess the power of enforcing redress. By Extracts herewith from my former Letter to me of the 12th & 29th Jan^r last, you will perceive that a part of the Drawback had been withheld at the Custom-House, & obtained by their solicitation in London at an expense, as charged by them to me, of £10 0⁰, which, however, as the money was legally your due, I have not deemed it just to recharge you with. The last Parcel on which the 4th 0⁰ Duty was not allowed me has arisen from an error of their own Clerks, & therefore they have paid me the whole sum with, both where you will find yourself credited in the 1st of Feb^r with £45. 1. 6. Owing to your frequent complaints of the Manchets being made rather too heavy, I have been careful throughout this Order to keep them a little under the 7th duty, & hope they will meet your approbation. Every care has been taken to have the Carbs made strong, with the best wood this place will afford, & to keep-locks to each Carbs. I expect the Captain will deliver to you a small Parcel with which he is entrusted containing a Medal from Mr. Boulton. As my Agents will have forwarded you a Bill of the 1st of Jan^r 1828, it would be useless to send a duplicate from hence by the same Vessel. Your former Order, together with a Remittance for the balance due on the present one, by your earliest convenience, will oblige, I am, Sir, respectfully,
Yours very Obedt^{ly} & devoted,
Wm. Mathie & Theobald

Edm, near Birmingham, 5th Oct. 1836.

I have to acknowledge the receipt of your favour dated the 28th July last, & enclosing a Letter London at 60 1/2 p. £3207. 13.5 (being letters & Bazaar in Colman, Lambeth &c) in account of the last Invoice of Copper-Planochetta shipped for the Mint of the Unit. I am sorry to perceive that some damage has accrued to the Planochetta from the effect of salt forming a part of the Cargo of the Vessel in which they were shipped. No Vessel being bound for the Unit at the time the Planochetta were ready, excepting such as had salt on board, there remained only the choice of two evils:— to run the risk of shipping by one of them, or to retain the Planochetta, probably for many months, until one due could be found not carrying salt in her hold. I preferred the former, taking a Bond of indemnity from the Captain against any damage which might be sustained, & which, having been transmitted to me by my Agents in Liverpool, you can put in force, if thought fit, tho' I trust the injury suffered is too trivial to render it necessary to have recourse to such a measure.

At your particular request I have given an Order to the Agent in Philadelphia of one of my friends in London to receive from James Rush Esq. Treasurer of the Mint of the Unit £274. 4s 6d Sterling, being the Balance of the indebted A/c as it would stand on the 6th instant next, the day of your A/c becoming due.

It is not without an emotion of regret that I have affixed my signature to this order, which brings an A/c to a close that has stood open, conducted in mutual good faith, between you, my late father, & myself, for so many years. Sometimes, however, to flatter myself, that should you require a further supply of Planochetta at any future period, I may rely on being honoured with the execution of your Orders. I am, Sir, very respectfully, Your Obedt Servant,

Wm Patterson,
in M^{ts} of the Unit.

Wm Patterson Esq
Treasurer of the Mint
of the Unit
Philadelphia.

Copy

To the Mint of the U.S., in A/c^t with M^r B. Boulton, (B.)

s. s. c.

s. s. c.

1824		
June 10 th Amount of A/c ^t rendered,		
13 th including bill to this date,	3492.10.2	
Nov ^r 6 th Is taken 13492.10.2 from 13 th June		
last to this date; when the B ^t A/c	69 7 3	
Monton will become due, is 145 days		
Left	3561.17.5	

1824		
Nov ^r 6 th The Amount of Remittance,		
due this day,	3887.13.5	
" Paid due by the Mint of		
the U. S. this day for which		
an order is given on Jas. Smith Esq ^r	274.4.	
Treasurer, favor of M ^r Joseph Knolly		
Left	3561.17.5	

E. C.
for M^r B. Boulton,
(signed) Wm. A. L. H.

Copy
 The, near River 23. Decem^r 1820.

Sir,

I have received your letter of the 26th Oct. last, enclosing a
 Order Baring's Bankers, London, for £1800 Sterlⁿ, which, at maturity will be
 duly placed to the credit of your Ac^t, & shall proceed to execute the 25 Tons of
 Coffee-Plantain for which you have favoured me with a Commission, & I
 hope to dispatch them from hence about the end of February, or early in March
 next. I assure that you consider the Plantain last sent rather too heavy, this is
 endeavored to keep the dealer scarcely drawing at 7d per cask: however, in the
 present Order, you shall be taken to make them draw rather the other way.

The drawback of 1/2 p^{ct} which you state to be allowed by the British Gov^t on the
 Export Duty in consequence of the Commercial-Treaty, has not, previous to the last
 parcel, been allowed by my Shipping Agents at Liverpool, where charges to me
 have been literally transmitted in looking out there to you, without addition, or
 diminution. Whether the corn originates with them, or with the Custom-House at
 Liverpool, I am ignorant. They promise to investigate the matter, & obtain the
 remission of any Export Duty, which may have been levied: if they succeed, it
 shall of course be allowed to you in Account.

I regret that you should have to complain of the insufficiency of the Casks,
 which are made much stronger than formerly: but, being ignorant of the
 practice of making use of them again laden with Grain for the interior, having
 considered their delivery from on board at Philadelphia in a sound state as being
 all that ought to be required, No Wood can be obtained here at any moderate price
 so good for the purpose as the staves of American Flour-Barrels, which I shall
 endeavour always to procure, & will reuse them freely by non-rooping: you are
 doubtless, however, well aware, that, the strongest Cask must suffer more or less
 injury from being opened & repacked again full of heavy metal. The strictest
 Orders shall be given on no account to ship the Plantain in a Vessel containing
 Salt. They must unavoidably be much injured by the effects of a long sea-
 voyage, even under the most favorable circumstances, & before they can be
 converted into good Grain, the operations they have undergone here subsequent to
 cutting out & milling, should be repeated; but, to be packed in conjunction with a
 Cargo of Salt, is enough to spoil them intrinsically. — I am

Yours respectfully,
 N. Patterson Esq^r
 Director of the Street of
 the U. S.

Sir, respectfully, from my Obedient
 for Mr. Patterson
 (signed) W. A. Allen.

Sir,

Copy The, near River 30 March, 1821

I had the pleasure of addressing you on the 23^d Dec^r last,
 to acknowledge the receipt of your letter of the 26th Oct. enclosing a
 Remittance of £1800, & containing a further Order for 20 or 25 Tons of
 Coffee-Plantain. This Order has been executed, & 25 Tons in Plantain
 forwarded to Liverpool about the commencement of this Month, where they
 now lie awaiting the sailing of some Vessel direct for Philadelphia;
 but, owing to the difficulty of procuring plenty of Men freight, my
 Agents

Agents at Liverpool have not been able to find any other Vapell bound to your Port, excepting such as have contained Salt for a part of their Cargos; & unfortunately, from the difficulty of procuring sufficient freight, they inform me that it is much to be apprehended none will be found throughout the course of this Spring when freight can be made up without a certain portion of that article. Hence, therefore, given previous directions that the Casks should not be shipped on board any of those Vapells, yet, considering that it must be attended with great inconvenience to all parties to suffer all the Spring Shipments to be dispatched without sending the Copper, I have at length informed my Agents, that, in case no Vapell shiptown should be up which will engage to sail without Salt on board, that the only partial remedy to this will be to ship by the Kensington, which I consider is likely to sail in about a fortnight, provided her Consignees will undertake, either that there shall be no Salt on board, or, if any, that the Casks shall be stored in a separate part of the Hold as or not to amount, under any circumstances, of their coming in contact with the Salt. As soon as the Ploverette is shipped, & I am informed from Liverpool of the Charges, an Invoice, contra B/L, & d/d's shall be forwarded to you. I am, Sir, respectfully, Your very Obedt Servant,
 R. Dutton Esq.
 Director of the Mint of
 the U. S.

for J. B. Moulton,
 (signed) W. A. Mather.

Copy Sir, The near Morning Post, 25th April, 1821, referring to my last letter of the 23rd Decem^r of the 30th Ult^o, I now now to state, that, your Order for 25 Tons of Copper Plate was shipped on the 16th inst. on board the Kensington, Capt. Hamilton, bound for Philadelphia, Amount of Invoice £3500, 10/- &c. — The Captain had in the first instance engaged to take no Salt on board, & the Copper was, in consequence, shipped in his Vapell; subsequently, however, his intention changed, & he has taken on some Salt, but has been careful in the storage, to keep it far removed from the Copper, knowing that he lies under a written obligation to ship more. He offered to take the Plate out at his own expense, which I should have agreed to, & would have shipped them on board some other Vapell had there been any on the Coast which would not have taken in Salt, but, unfortunately freight on is low, & so difficult to procure, that none will sail without taking up part of her Cargo with that article. My Shipping Agents (Messrs. Mathews & Trevelyan) will however transmit to you, along with a B/L, Capt. Hamilton's Obligation, so that should any damage accrue to the Copper, you will be perfectly secure of procuring redress. — My Agents acquaint me from my Agents' letters to me of the 12th & 23rd of January last, you will perceive that a part of the Plate had been witheld at the Custom House, & claimed by their retention in London at an expense, as charged by them to me, of 10 £/-; which, however, as the money was fully your due, I have not deemed it just to re-charge you with — The last Vessel, in which the 1/2 £/- Duty was not allowed me has since paid an error of their own Clerks, & consequently have paid me the whole Sum: with both then you will find yourself

Copy

No. 10 April 1821

Invoice of 167 Casks of Copper-Planchettes for Pieces of One Cent each, shipped this day from Liverpool on board the Kensington, Charles Hamilton, Master, for Philadelphia, consigned to Wm. Patterson Esq, Director of the Mint of the United States of America, for account of which the same are consigned, 1821,

P N^o 167 including, on 167 Casks, or 25-1-0-8 of N^o 1-Copper in Planchettes of One Cent each. Cost of Copper & 100 P^{er} Cent. £2705.. 8-00
Cutting out & preparing the Planchettes ready for use 676.. 7-0
The transportation at 27th Feb, 37.. 11-6
167 Casks at 2/6 each, £3419.. 6-6

Duty at 2039 2 1/2 p^{er} Cent.

Shipping Charges, 14.. 4-0

24.. 5-4

Permission of Immensa on £3500 at 10 p^{er} Cent. £350-0-0
W^hich is 2 1/2 p^{er} Cent. 40.. 2-6
Commission, 8-15-0

Nett Amount of Invoice = £3505.. 18-4

E & Co for M^r W. Boulton, Master.To the Mint of the U. S. of America - as per M^r W. Boulton & Co

1819	£	s	1821	£	s	c
May 17 To Balance, as per annual statement, with interest of 6 p ^{er} Cent. July 1819,	1700	15	Feb: 13 By a Remittance due & paid their duty of 1/2 p ^{er} Cent. on allowance of 1/2 p ^{er} Cent. on duty which had been waivered in former shipments as per by back of letters from M ^r W. Boulton & Co. the Master of the ship Kensington, Liverpool, consigned to the same.	1800	-	-
1821 April 10 To Annual Invoice of 25 p ^{er} Cent. of 167 Casks of Copper-Planchettes, shipped this day & due the 15 th June 1821 (see Invoice above)	3505	18.4	By interest on £45-1-1 from 18 th June last to 10 th June 1821	45	1	1
To interest on £1700-1-5 from 17 th July 1819 to 15 th June 1821 at 1 1/2 p ^{er} Cent. 20 p ^{er} Cent.	162	17	By interest on £1800 from 15 th June 1821 to 15 th June 1821 at 120 days	29	11	9
	5368	1.4	By Balance carried down	3492	10.2	
				5368	1.4	

1821
April 10 To Bal^{ce} but forward due to M^r W. Boulton, in balance of interest of 6 p^{er} Cent. June 1821, 3492.. 10.2

E & Co for M^r W. Boulton, Master.

To the Mint of the U.S., in &c. with Mr Boulton &c.

1024
 807
 From the amount of *offt. recd. &c.*,
 18th including bal^d to this date, } 3892.10.2

1024
 807
 1024
 807
 To balance 3892.10.2 from 18th forward
 to this date, (where the *offt. &c.* will
 become due,) is 143 days, --- 69.7.3

18th 3561.9.5

1024
 807
 By amount of *Remittance*, } 3287.13.5
 due this day, ---

" Paid^d due by the Mint
 of the U.S. this day, for which
 an Order is given in full Cash &c.,
 Treasurer, for Mr^s
 M. Joseph Fowler, for 274.4. ---

18th 3561.9.5

*C. E. for Mr Boulton,
 Wm. &c.*

Debit Mint of the U.S. of America in A/c with N. B. Peulton (?)

1819	May 9	To Balance, as per request transmitted, with interest &c.	1700	1	5	1021	Feb 15	By Remittance due Spaid this day	1000	0	0
1021	the 5 th July 1819,					1021		By an allowance of 1/2 per cent on Export Duty which had been overcharged in former shipments as per by adv. of letters from Alex ^r . Mathias & the other Agents of Liverpool transmitted herewith	45	1	1
April 10	To Amount of Invoice of 28 tons 81 Cwt of Copper Manchester shipped & this day is due for 13 th June 1821, (per Invoice from the)	3303	18	4	1021	Apr 10	By Interest on £45 at 5 per cent from 15 th June 1821 to 13 th June 1821	10	4		
	To Interest on £700. 1. 5 from 7 th July 1819 to 13 th June 1821 at 1 1/2 per cent 10 days,	162	1	7			By Interest on £1000 from 15 th June 1821 to 13 th June 1821 at 1 1/2 per cent	29	11	9	
							By Bal ^{ce} carried down,	3492	10	2	
		<u>£ 3368. 1. 4</u>						<u>£ 3368. 1. 4</u>			

1821
Apr 10 To Bal^{ce} ^{from} forward due to N. B. Peulton, inclusive of Interest up to the 13th June, 1821,

3492 10 2

D. C. for N. B. Peulton,
W. L. Hall.

No. 10. April, 1821.

Invoice of 107 Casks of Copper Ranchells for pieces of One Cent each, shipped this day from New York on board the *Washington*, Charles Hamilton, Master for Philadelphia, consigned to Wm. Patterson Esq. Kinster of the State of the United States of America for account of which the same are consigned. 1821.

P	Gross Weights					Gross W ^{ts}					Gross W ^{ts}					Gross W ^{ts}					Gross Weight				
	C	S	B	W	A	C	S	B	W	A	C	S	B	W	A	C	S	B	W	A	C	S	B	W	
1	3	-	14	10	Cut	62	2	10	3	Cut	123	1	-	9	Cut	107	3	11	5	Cut	250	1	21	9	
12	3	-	16	4	X 21	3	-	14	4	X 41	3	-	15	-	X 01	3	-	14	4	X 01	3	-	14	4	
13	3	-	14	12	X 22	3	-	14	4	X 42	3	-	14	-	X 02	3	-	14	-	X 02	3	-	12	12	
4	3	-	10	10	X 23	3	-	16	4	X 43	3	-	16	-	X 03	3	-	15	-	X 03	3	-	14	4	
X 5	3	-	14	0	X 24	3	-	14	0	X 44	3	-	16	4	X 04	3	-	15	0	X 04	3	-	14	4	
X 6	3	-	14	0	X 25	3	-	14	0	X 45	3	-	14	0	X 05	3	-	14	4	X 05	3	-	15	-	
X 7	3	-	13	1	X 26	3	-	16	0	X 46	3	-	14	0	X 06	3	-	14	12	X 06	3	-	16	-	
X 8	3	-	13	0	X 27	3	-	14	12	X 47	3	-	14	0	X 07	3	-	14	12	X 07	3	-	13	-	
X 9	3	-	14	-	X 28	3	-	14	4	X 48	3	-	14	-	X 08	3	-	15	12	X 08	3	-	14	-	
X 10	3	-	13	12	X 29	3	-	15	4	X 49	3	-	14	-	X 09	3	-	14	4	X 09	3	-	13	12	
X 11	3	-	14	4	X 30	3	-	13	0	X 50	3	-	14	4	X 70	3	-	15	0	X 90	3	-	13	12	
X 12	3	-	13	0	X 31	3	-	14	4	X 51	3	-	13	0	X 71	3	-	13	-	X 91	3	-	14	-	
X 13	3	-	13	0	X 32	3	-	14	-	X 52	3	-	14	12	X 72	3	-	14	4	X 92	3	-	13	-	
X 14	3	-	13	0	X 33	3	-	13	-	X 53	3	-	16	-	X 73	3	-	15	12	X 93	3	-	14	12	
X 15	3	-	16	4	24	3	-	13	-	X 54	3	-	14	-	X 74	3	-	16	0	X 94	3	-	14	0	
X 16	3	-	14	12	X 35	3	-	16	0	X 55	3	-	13	-	X 75	3	-	13	0	X 95	3	-	14	4	
X 17	3	-	14	4	X 36	3	-	13	-	X 56	3	-	13	4	X 76	3	-	14	4	X 96	3	-	13	12	
X 18	3	-	13	-	X 37	3	-	14	-	X 57	3	-	14	4	X 77	3	-	14	4	X 97	3	-	14	4	
X 19	3	-	15	4	X 38	3	-	13	12	X 58	3	-	14	0	X 78	3	-	14	12	X 98	3	-	14	4	
X 20	3	-	16	-	X 39	3	-	14	4	X 59	3	-	14	0	X 79	3	-	14	-	X 99	3	-	14	0	
					X 40	3	-	14	0	X 60	3	-	14	-	X 80	3	-	14	-	X 100	3	-	15	0	
62 2 10 3					125 1 - 9					107 3 11 5					250 1 21 9					312 3 21 5					

Continued

Größe 11 1/2				Größe 12				Größe 12 1/2				Größe 13				
1 ^o	2 ^o	3 ^o	4 ^o	1 ^o	2 ^o	3 ^o	4 ^o	1 ^o	2 ^o	3 ^o	4 ^o	1 ^o	2 ^o	3 ^o	4 ^o	
101	3	12	10 x 121	3	16	8 x 141	3	15	8 x 161	3	16	12	10 x 121	3	16	
102	3	14	12 x 122	3	15	8 x 142	3	14	8 x 162	3	16	12	10 x 122	3	16	
103	3	14	12 x 123	3	15	8 x 143	3	16	8 x 163	3	16	12	10 x 123	3	16	
104	3	13	12 x 124	3	14	8 x 144	3	14	12 x 164	3	16	12	10 x 124	3	16	
105	3	14	12 x 125	3	14	8 x 145	3	14	12 x 165	3	16	12	10 x 125	3	16	
106	3	15	12 x 126	3	13	8 x 146	3	15	8 x 166	3	16	12	10 x 126	3	16	
107	3	14	12 x 127	3	14	8 x 147	3	16	8 x 167	3	16	12	10 x 127	3	16	
108	3	12	12 x 128	3	16	8 x 148	3	16	8 x 168	3	16	12	10 x 128	3	16	
109	3	14	12 x 129	3	15	8 x 149	3	14	8 x 169	3	16	12	10 x 129	3	16	
110	3	12	12 x 130	3	20	8 x 150	3	17	8 x 170	3	16	12	10 x 130	3	16	
111	3	16	12 x 131	3	15	8 x 151	3	17	8 x 171	3	16	12	10 x 131	3	16	
112	3	14	12 x 132	3	14	12 x 152	3	16	8 x 172	3	16	12	10 x 132	3	16	
113	3	15	12 x 133	3	15	12 x 153	3	16	8 x 173	3	16	12	10 x 133	3	16	
114	3	15	12 x 134	3	14	8 x 154	3	15	12 x 174	3	16	12	10 x 134	3	16	
115	3	15	8 x 135	3	18	8 x 155	3	10	8 x 175	3	16	12	10 x 135	3	16	
116	3	15	8 x 136	3	14	8 x 156	3	13	8 x 176	3	16	12	10 x 136	3	16	
117	3	15	8 x 137	3	15	8 x 157	3	9	8 x 177	3	16	12	10 x 137	3	16	
118	3	15	8 x 138	3	15	8 x 158	3	16	8 x 178	3	16	12	10 x 138	3	16	
119	3	13	8 x 139	3	14	12 x 159	3	16	12	10 x 139	3	16	12	10 x 139	3	16
120	3	15	8 x 140	3	14	8 x 160	3	9	8 x 180	3	16	12	10 x 140	3	16	

[illegible]

Chas. J. Sherman Birmingham, 23 Decr. 1838.
 Recd. Decr. 24, 1838.

I have received your letter of the 26th Oct. last, involving a bill on Davings, Boston, London, for £1000. Sterling, which at maturity will be duly placed to the credit of your office. If shall proceed to export shall 25 tons of Copper-Blaschets for which you have favoured me with a Commission, & hope to dispatch them from hence about the end of February, or early in March next. I believe, that, you consider the Blaschets last sent rather too heavy, tho' we endeavored to keep the boats regularly drawing at 7 feet each; however, in the present order, we shall be taken to make them draw rather the other way. The Blaschets of the 18th, which you state to be allowed by the British Govt. of the report duty in consequence of the Commercial Treaty has not ~~without~~ ^{without} previous to the last parcel been allowed by my shipping agent a Liverpool, whose charges to me have been literally transcribed in making out those to you without addition, or diminution. Whether the over originals with them, or with the Boston House at Liverpool, I am ignorant. They promise to investigate the matter, & to bear the expense of any extra duty which may have been levied, if they succeed, it shall, of course, be added to you in arrears. Expect that you should have to complain of the insufficiency of the Casks, which are made much stronger than formerly, but I was ignorant of the practice of making use of them again laden with iron in the interior, having anticipated their delivery from on board at Philadelphia in a sound state as being all that ought to be required. No Wood can be obtained here at any moderate price so good for the purpose as the staves of American Blank-Barrels, which I shall endeavor always to procure, & will secure them firmly by iron hoops; you are, doubtless, however, well aware that the strongest Cask must suffer more or less injury from being opened & re-packed again full of heavy metal. The next lot shall be given, on no account to ship the Blaschets in a 16 full containing salt. They must unavoidably be much injured by the effects of a long sea voyage even under the most favorable circumstances; & before they can be converted into good coin, the operations they have undergone here subsequent to casting out & mulling, should be repeated, but, to be packed in conjunction with a large quantity of Salt, is enough to spoil them irremediably. I am,

Yours very truly,
 Wm. C. Brewster,
 for Mr. H. Boulton.

R. Patterson Esq.
 Secretary of the Mint of
 the U.S.

Shrewsbury, 6th Oct. 1819

Sir,

I was favoured with a letter from you under date of the 16th Oct. 1819, stating, that, you would stand in need of 20 tons more of Copper-Plate than you estimated during the next summer or half, for which, as well as to discharge the existing balances, you proposed transmitting a Bill in the course of that Year. I had consequently made the necessary preparations for the execution of your Order whenever it might be dispensed, by such arrangements for the completion of other engagements as would admit of its speedy commencement on receipt of your instructions to that effect, but, have not hitherto been favoured with the confirmation of your intention, nor, (as is usual with you) with any Duplicate of your Order; whence I am induced to address you, from an apprehension that your letter may have miscarried. Under these circumstances I take the liberty of requesting your instructions as to the Order, you may wish to have executed, as well as to solicit a Remittance for the Balance of the old account, which, in referring to your last invoice dated 17th May 1819, you will have amounted to the Sum of £8700. 5s. 3d, being advanced, with Interest at 5th % up to the 17th July 1819, the period when payment became due. The Interest on that Balance up to the present date will be £46. 7s. 6d, making a total now due of £8746. 10s. 11d. I am, Sir, very respectfully, Yours very Obedient, &c.

W. Pitt Rivers

R. Patterson Esq.
Director of the Mint
The M.S.

Leho, near Birmingham 6th Sept 1820

Sir

I was favoured with a letter from you under date of the 16th Oct^r 1819, stating that you would stand in need of 20 Tons more of Copper & Churchill's, some time during next Summer & Fall, for which as well as to discharge the existing B^{al}ance, you proposed transmitting a Bill in the course of that year. I had consequently made the necessary preparations for the execution of your order whenever it might be confirmed, by such arrangements for the completion of other engagements, as would admit of its speedy commencement in receipt of your instructions to that effect; but, have not hitherto been favoured with the confirmation of your intention's, nor, (as is usual with you) with any Duplicate of your Address, and hence I am induced to address you, from an apprehension your Letter may have miscarried. Under these circumstances I take the liberty of requesting your instructions as to the orders you may wish to have executed, as well as to select a Remittance for the B^{al}ance of the old account, which, on referring to your last Invoice, dated 17th May 1819, you will perceive amounted to the sum of £1706. 1. 5 being reckoned with Interest at 5th % up to the 17th July 1819 the period when payment became due. The Interest on that B^{al}ance up to the present date will be £96. 17. 5, making a Total now due of £1796. 18. 11. I hope at your earliest convenience will graciously oblige.

Sir respectfully
 A. Patterson Esq
 Director of the Bank
 of the U. S. }
 Your Most Obedt Serv
 (signed) M. Rob. Boulton

To the care of Birmingham, 23. Decr. 1820.

Sir, I have received your letter of the 26th Ult^o last, inclosing a 2^d on Baring, Brothers, London, for £1000 Sterls, which, at maturity will be stolen from the pocket of your life, & shall proceed to execute the 25 tons of Copper Manchester for which you have furnished me with a Commission, & hope to dispatch them from hence about the end of February, or early in March next. I believe that you consider the Manchester cast not within the scope, that is, encumbered to keep the shales nearly drawing at 7th each, however, in the present Order, care shall be taken to make them draw rather the other way. As drawback of 10 p^{cts} which you state to be allowed by the British for the Export Duty in consequence of the Commercial Treaty has not, previous to the last Parcel, been allowed by my shipping Agents at Liverpool, where charges to me have been literally transcribed in making out those bills, in without addition or diminution. Whether they are equivalent with them, or with the Custom House at Liverpool, I am ignorant. I am desirous to investigate the matter, & obtain the remission of any extra Duty which may have been levied; if they succeed, it shall, of course, be allowed to you in America. I trust too you would have a compensation of the impairment of the Casks, which on made much stronger than formerly, but great quantity of the packing material on them again laden with iron for the interior, having considered their delivery from on board at Philadelphia in a second state as being all that ought to be required. As there can be obtained here no more moderate price as good for the purpose as the vision of American Pine Lumber, which shall endeavor always to procure, I will return them freely by sea - & perhaps you are doubtless, however, well aware, that the cheapest Cask must always incur a loss arising from being opened & repacked again full of heavy metals. On the first Order shall be given, on no account to ship the Manchester in a vessel containing salts. They must unavoidably be much injured by the effect of a long sea voyage, even under the most favorable circumstances, & I begin now can be converted into good thing, the operations they have undergone here subsequent to cutting-out & swelling, should be repeated; & to be packed in conjunction with a large quantity of salt, is enough to spoil them irretrievably. I am, Sir, respectfully, Your own Obedient Servant, Wm. C. Wren.

R. Patterson Esq.
Director of the Mint of
the U.S.

Wm. C. Wren
for Mr. Patterson

A-100				A-100				A-100				A-100				A-100										
No.	0	1	2	3	4	5	6	No.	0	1	2	3	4	5	6	No.	0	1	2	3	4	5	6	7	8	9
1. 22	267	2	14	223	3	2	1. 124	373	2	14	300	2	24	12	1. 186	500	3	14	523	2	22					
23	3			3	12	4	123	3			3	14	4	16	3				3	15	4					
24	3			3	13	3	122	3			3	15	2	15	3				3	17	12					
25	3			3	14	6	121	3			3	16		15	3				3	16						
26	3			3	15		120	3			3	16		17	0				3	15						
27	3			3	15	3	119	3			3	17	6	21	3				3	17	8					
28	3			3	16		118	3			3	18		22	3				3	15	4					
29	3			3	17		117	3			3	19	3	23	3				3	16						
30	3			3	18		116	3			3	20	12	24	3				3	15	4					
31	3			3	19	12	115	3			3	21	4	25	3				3	14	5					
32	3			3	20		114	3			3	22		26	3				3	16	4					
33	3			3	21		113	3			3	23	6	27	3				3	16	4					
34	3			3	22		112	3			3	24	12	28	3				3	15	4					
35	3			3	23	12	111	3			3	25	4	29	3				3	15	4					
36	3			3	24		110	3			3	26		30	3				3	16						
37	3			3	25		109	3			3	27	6	31	3				3	16						
38	3			3	26	12	108	3			3	28	12	32	3				3	15	12					
39	3			3	27		107	3			3	29		33	3				3	15	5					
40	3			3	28		106	3			3	30	6	34	3				3	17						
41	3			3	29	12	105	3			3	31	12	35	3				3	15	4					
42	3			3	30		104	3			3	32		36	3				3	15	4					
43	3			3	31		103	3			3	33	6	37	3				3	14	5					
44	3			3	32		102	3			3	34	12	38	3				3	15	5					
45	3			3	33	12	101	3			3	35	12	39	3				3	15	5					
46	3			3	34		100	3			3	36		40	3				3	15	5					
47	3			3	35		99	3			3	37	6	41	3				3	15	4					
48	3			3	36		98	3			3	38	12	42	3				3	16						
49	3			3	37	12	97	3			3	39	12	43	3				3	15	4					
50	3			3	38		96	3			3	40		44	3				3	15	4					
51	3			3	39		95	3			3	41	6	45	3				3	15	4					
52	3			3	40		94	3			3	42	12	46	3				3	15	4					
53	3			3	41	12	93	3			3	43	12	47	3				3	14	12					
54	3			3	42		92	3			3	44		48	3				3	14	12					
55	3			3	43		91	3			3	45	6	49	3				3	13	11					
56	3			3	44		90	3			3	46	12	50	3				3	16						
57	3			3	45	12	89	3			3	47	12	51	3				3	15	4					
58	3			3	46		88	3			3	48		52	3				3	15	4					
59	3			3	47		87	3			3	49	6	53	3				3	15	4					
60	3			3	48		86	3			3	50	12	54	3				3	15	4					
61	3			3	49	12	85	3			3	51	12	55	3				3	15	4					
62	3			3	50		84	3			3	52		56	3				3	15	4					
63	3			3	51		83	3			3	53	6	57	3				3	14	12					
64	3			3	52		82	3			3	54	12	58	3				3	15	4					
65	3			3	53	12	81	3			3	55	12	59	3				3	14	12					
66	3			3	54		80	3			3	56		60	3				3	15	4					
67	3			3	55		79	3			3	57	6	61	3				3	15	4					
68	3			3	56		78	3			3	58	12	62	3				3	15	4					
69	3			3	57	12	77	3			3	59	12	63	3				3	15	4					
70	3			3	58		76	3			3	60		64	3				3	15	4					
71	3			3	59		75	3			3	61	6	65	3				3	15	4					
72	3			3	60		74	3			3	62	12	66	3				3	15	4					
73	3			3	61	12	73	3			3	63	12	67	3				3	15	4					
74	3			3	62		72	3			3	64		68	3				3	15	4					
75	3			3	63		71	3			3	65	6	69	3				3	15	4					
76	3			3	64		70	3			3	66	12	70	3				3	15	4					
77	3			3	65	12	69	3			3	67	12	71	3				3	15	4					
78	3			3	66		68	3			3	68		72	3				3	15	4					
79	3			3	67		67	3			3	69	6	73	3				3	15	4					
80	3			3	68		66	3			3	70	12	74	3				3	15	4					
81	3			3	69	12	65	3			3	71	12	75	3				3	15	4					
82	3			3	70		64	3			3	72		76	3				3	15	4					
83	3			3	71		63	3			3	73	6	77	3				3	15	4					
84	3			3	72		62	3			3	74	12	78	3				3	15	4					
85	3			3	73	12	61	3			3	75	12	79	3				3	15	4					
86	3			3	74		60	3			3	76		80	3				3	15	4					
87	3			3	75		59	3			3	77	6	81	3				3	15	4					
88	3			3	76		58	3			3	78	12	82	3				3	15	4					
89	3			3	77	12	57	3			3	79	12	83	3				3	15	4					
90	3			3	78		56	3			3	80		84	3				3	15	4					
91	3			3	79		55	3			3	81	6	85	3				3	15	4					
92	3			3	80		54	3			3	82	12	86	3				3	15	4					
93	3			3	81	12	53	3			3	83	12	87	3				3	15	4					
94	3			3	82		52	3			3	84		88	3				3	15	4					
95	3			3	83		51	3			3	85	6	89	3				3	15	4					
96	3			3	84		50	3			3	86	12	90	3				3	15	4					
97	3			3	85	12	49	3			3	87	12	91	3				3	15	4					
98	3			3	86		48	3			3	88		92	3				3	15	4					
99	3			3	87		47	3			3	89	6	93	3				3	15	4					
100	3			3	88		46	3			3	90	12	94	3				3	15	4					
101	3			3	89	12	45	3			3	91	12	95	3				3	15	4					
102	3			3	90		44	3			3	92		96	3				3	15	4					
103	3			3	91		43	3			3	93	6	97	3				3	15	4					

Duplicate

Invoice of 159 cuts of Shingles for One Cent
 forwarded from here to Liverpool by canoe upon
 their ship on Board the Kensington Charles Hamilton
 boats for Philadelphia Consigned to Robt Palmer Esq
 Director of the Mint of the United States of America
 for which amount the same are Consigned
 by J. A. Doullon of this Aug 17th 1819

P	No. W.				Gross W.				No. W.				Gross W.			
N	0	1	2	3	0	1	2	3	0	1	2	3	0	1	2	3
1	3	14	3	1	3	4	10	24	2	52	1	13	4	10	17	1
2	3		3		16		9	3		3	14	12	26	3		15
3	3		3		16	6	31	3		3	14		37	0	14	3
4	3	16	3	1	1	3	21	3		3	13	5	38	3		14
5	3		3		16	3	32	3	14	3	27	3	37	3		13
6	3		3		13		33	3	14	3	27	3	60	3		14
7	3		3		17		34	3		3	14		61	3		18
8	3	14	3	1	3	3	33	3		3	15		62	3		16
9	3	16	3	1	1	12	36	3		3	13	12	63	3		12
10	3		3		16		37	3		3	15	10	64	3		16
11	3		3		16		38	3		3	14		65	3		16
12	3		3		13	12	39	3		3	14	4	66	3		13
13	3		3		13	3	40	3		3	15	12	67	3	16	1
14	3		3		13	12	41	3		3	14	5	68	3		18
15	3		3		15	10	42	3		3	16	3	69	3		17
16	3		3		14	3	43	3		3	14	3	70	3		16
17	3		3		15	4	44	3		3	16		71	3	16	3
18	3		3		13	12	45	3	14	3	1	7	72	3		9
19	3		3		15	4	46	3		3	13	12	73	3		14
20	3		3		16	4	47	3	14	3	27	12	74	3		13
21	3		3		13	5	48	3		3	16	4	75	3		12
22	3		3		14	12	49	3		3	16		76	3		16
23	3		3		14	8	50	3		3	14	3	77	3		16
24	3		3		15	4	51	3		3	16		78	3	14	3
25	3		3		15	4	52	3		3	13	12	79	3		15
26	3		3		16	6	53	3		3	14		80	3		17
27	3		3		14	4	54	3	16	3			81	3		14
28	3		3		15		55	3		3	15	4	82	3		14
84	2				13	1	13	4	166	14	17	1	13	4	227	14

Duplicate

The Mine of the United States of America

(to Mr R Doulton D^r)

1827

Aug 27 for Copper & Advanced Services

30 Tons

£ 152

£ 306

preparing & Shant for Orkney

30 Tons

£ 45

810

159 Cash

4/6

44. 15. 6

4814. 15. 6Disburse 270 p^{ts} for Expenses July 7

120. 7. 6

4694. 8. 0Duty on 24000 p^{ts} £ 22. 10

Shipping Charges on Liverpool

34. 6

36. 16. 0

Rent of Warehouse at 4000. 00 £ 44

Policy Duty 4/6

8. 2. 6

Commission 1/3

12. 5. 0

67. 7. 6

£ 4815. 11. 0

S. The Merc of the United States of America is cut with M. R. Boulton of

1819
May 17 to Decurion of 30 tons Decurion
due July 17. 1819 } 4518 11 6

4518 11 6

1819	June 2	By Decurion plan transmitted	38 2 5
1819	Aug 1	By Remittance due Aug 1. 1819	2000
1819	May 17	By Interest on 30 tons due July 17. 1819	2 0 2
		By Interest on 13 tons due	78 1 6
		By Decurion carried down	1700 1 5
			4518 11 6

1819
May 17 to Decurion. Brought down due
to M. R. Boulton with interest
from the 17th July 1819 } 1700 1 5

Errors Excepted

for M. R. Boulton

and others

at the May 17. 1819

Letter, 28th May, 1819.

Sir, Referring to my letter of the 8th March 1819, I have at length the satisfaction of stating, that your Order of the 2^d of that last for 30 tons of Copper Platelets has been executed, & sent on board the Kensington Capt. Charles Hamilton for Philadelphia. This your Order is the first by which I have been enabled to send your Order at Liverpool might have been free and so; but as both were taking in ball, it appeared more eligible to wait for some vessel laden with dry goods rather than venture them along with such a Cargo. When I had the pleasure of addressing you last, I was so happy that the price of the Copper Market would have enabled me to lay in the Copper for the execution of your Order upon more favorable terms than what were quoted in my letter of that date; but contrary to all expectation, instead of the depression generally calculated upon, a sudden & considerable advance in the Market took place, & the selling price for the greater portion of the time since the receipt of your Order has varied from £135 to £140 per ton. Amongst by availing myself of all these advantages which my situation of business naturally I have succeeded in procuring at the rate of £139 per ton, which with the usual charge for Manufacture, renders the amount of the inclosed Invoice in conformity £4810. 11. 6, leaving a Balance in my favor, as I have D^d Sept. 1819 £1700. 0. 0. I cannot refrain from observing, that, it would be materially to the advantage of the Mint Department of the U.S. were I to be furnished with confidential notices of their intentions with regard to the execution of Copper Coinage in a similar manner to that with which I have been entrusted by the British Gov^t so that I might avail myself of any favorable fluctuations in the Market for laying in Stocks of Copper to meet their views, which, with timely notice might frequently enable me to do in much lower terms than it is possible to effect without delay on the

the receipt of your Orders. At the present moment, in consequence
of the Crisis of Agriculture which has so suddenly taken place in the
General trade of the Country, even the prospect of your intentions with
regard to any future Purchase, I would take advantage of the depression of
the Market to provide a Stock of Pepper for the execution of your next
Order upon much better terms than I may probably be enabled to do at the
period when I may be favoured with it.

All possible attention has been paid to the state of the Coasters their Stoves
 have been made chiefly out of American Iron. Bunkles, which we consider
 the material best adapted to bear without shrinking the change of climate to
 which a new-landed Passenger may expect to find it in addition to unusually
 strong Drafts. Every Coaster has been covered with a new Roof
 & near the Coaster & A. at each end a short narrow lane for the passage
 of my Agents at Liverpool to me to the newspapers previously mentioned.
 & in their being all put on board in perfect condition & so that Passes, if
 they are subjected to no improper treatment on landing at Philadelphia,
 you will receive the whole safer than good order. The Coasters are of superior
 material, & made stronger & stiffer than such as were used some years
 ago for the same purpose, & which excited no complaints; they are care-
 fully kept up, which must speak favorably; still, if you can suggest
 any improvements in them for the future which will admit of adoption;
 they shall be followed as closely as practicable. Yours,

This respectfully Yours
for the Institution,
Wm. Allen.

Dr. Patterson Secy.
Director of the Mint
of the U.S.

Shipped, in good order and condition, by HUGH BLATTIE & THEARSTONE, of LIVERPOOL,
 in and upon the good ship or vessel called the *Star of England*
 whereof *John Hamilton* is Master, for this present voyage, and now
 lying in the Port of LIVERPOOL, and bound for

Philadelphia

One hundred nearly Nine Cask of
Copper

being marked and numbered as per margin, and are to be delivered, in the like good order and condition, at
 the aforesaid Port of *Philadelphia* (all and every the dangers and accidents
 of the Sea and Navigation, of whatsoever nature and kind, excepted) unto

or to *Robert Patterson Esq. Director of the Mint*
 Assigns; he or they paying Freight for the said Goods;

Twenty five Shilling per cwt of weight and
Five per Centum

with Average as contained. In witness whereof, the Master or Partner of the said ship or vessel hath affixed
 to Four Bills of Lading, all of this tenor and date; one of which being accomplished, the rest to stand void.
 Dated in LIVERPOOL, this *17* day of *May 1819.*

Weight & counter to be stamped
John Hamilton

P

1219 of 1742 Cask of the City of

Freight 1/4 1/2 Robert Patterson Esq. Director of the Mint

1819

(Duplicate)

Chas. D. No. 20th May, 1862.

Referring to my letter of the 4th Nov 1861, I have at length the satisfaction of stating, that your Order of the 20th Sept has for 30,000 of Copper Manufacture has been executed & shipped on board the Liverpool Capt. Charles Morrison for Philadelphia. I am sure the Copper will be better by what than Manufacture in their arrival at Liverpool, as it has been forwarded, but, as both were taking in 1861, it appeared more likely to be sent to you by rail rather than by sea, rather than venture them along with other cargo. I should have the pleasure of addressing you last, I was in error that the price of the Copper Market would be considerably higher in the future for the exportation, your Order upon more favorable terms than what was quoted in my letter of that date, not contrary to all expectations, instead of the depression generally calculated upon, a sudden & considerable advance in the Market took place, & the selling price for the greater portion of the time since the receipt of your Order, has varied from £13 to £15. However, by availing myself of all these advantages which the situation & numerous advents, I have succeeded in purchasing at the rate of £1000 per ton, which, with the usual charge for manufacturing, renders the amount to be rendered Invoice in conformity £2812. 11. 6, leaving a Balance in my favor, of as per account Account of £28700. 1. 5. I cannot refrain from observing, that it would be materially to the advantage of the United States Government if it were possible to purchase with confidential orders of their intentions with regard to the exportation of Copper Coins in a similar manner to that with which I have been entrusted by the British Govt. so that I might avail myself of any favorable fluctuations in the Market for laying in stocks of Copper to what more prices, it would not be timely notice might frequently enable me to do so much lower terms than it is possible to effect immediately on the receipt of your Order. At the present moment, in consequence of the Crisis of Speculation which has so suddenly taken place in the general Trade of the Country, even the possibility of your intention with regard to any future Order, would take advantage of the depression of the Market to provide a Market for Copper for the exportation of your Order upon much lower terms than I may probably be enabled to do at the present time.

when I was to be furnished with it.
 All possible attention has been paid to the state of the Cattle; their Stomachs
 have been made strong, out of American Plain Corn, which we consider the
 material food adapted to them, without shrinking, the change of Climate to
 which a Pennsylvania Papage may expose them; in addition to unusually
 strong Wooden-hoopings, every Cattle has been bound with 12 Iron hoops, between
 the hooves, & at each end. Short Pedes have also been given to my Agents at
 intervals, & to the unimpaired previous to shipping, & to their being all put in
 board in perfect condition; & that, perhaps, if they are exposed to no improper
 treatment, in the way of Packing, & of the weather, & of the whole voyage, for
 four weeks, & that, as a matter of course, I can be assured, if I receive
 them in good order, & in good spirits, & in the same good case, which
 enabled us to bring them, they will be in the best of health, which must
 be most favorable; still, if you can suggest any improvements in their
 future journey which will admit of adoption, they shall be followed as
 early as practicable. I am, &c. respectfully, Very very Dear Sir,
 Your Most Obedt Servt,
 Wm. W. Walker.

Attestation signed
 by the Agent
 of the U.S.

Duplicate

D^r The M^{rs} of the United States of America in acct with H R BoultonC^t

1817

May 17 a Invoice of 30 Ton Stambles
due July 17. 1817

4818. 11. 6

1818

June 25 By Balance of last transmitted

38. 5. 5

No 4 By Remittance due June 1st 1817

3000

1819

May 17 By Balance a 435. 8. 5 to July 17 1819

200 2

By Interest on L^o 500. 0. 0

78 1 6

By Balance carried down

1700 1 5

L 4818. 11. 6

1819

May 17 a Balance brought down due
to H R Boulton with Interest
from the 17th July 1817. until
discharged

1700. 1. 5

Errors Excepted

per H R Boulton

W. D. Brown

This May 17th 1819

Dr. Nathaniel R. Bolton in Account with the Mint of the United States

Cor.

1830		Debit to Dr.	
June	30	To balance brought down	76 24
		Bank of the United States for bill of Exchange transmitted	6067 78
			6144 02

1830		Debit to	
June	30	To Copper purchased for coinage	6125 41
Sept.	30	Balance to Dr. Account	18 61
			6144 02

Milan, Jan'y 27. 1839

To Richard Harrison Logan

Auditor of the Treasury

Sir I have had the pleasure to receive your communication of the 14th instant, on the subject of the final adjustment of my account of the Ordnance Expenses of the West, enclosing a memorandum by the Comptroller of the Treasury, stating an apparent over charge therein, of \$57.63, in the item of Copper purchased for Engraving. In order to remove the supposed difficulty of this Matter, I beg to enclose an abstract of the Account of Matthew H. Bolton, with the West of the United States: wherein will be found a balance, brought down from June Quarter 1829, and then due from him, of \$76.96, of which \$57.63 were discharged, in Account with him for Copper purchased for Engraving in June Quarter 1830 - leaving a balance of \$18.63 still due from him. This sum of \$57.63 should therefore, through his Credit stand in the Memorandum as a charge additional to the \$6067.78, there quoted as the whole amount of payment for 58 Casks of Copper Planchette.

That this explanation may, as I hope appear satisfactory to you Sir, I herewith enclose according to your request, an account of the Cost of the 58 Casks of Planchette, together with a Copy of the Memorandum transmitted by you; - Having inserted therein the upward Credit of \$57.63 thus balancing the Charge of \$9482.12 for 91 Casks of Copper, with the payments thereupon.

I have the honor to be
Very respectfully Sir
Yours Obedt. Servt.
James Ross L.

June 20th 1850

To The Agent of the United States

At Matthew Robinson Nelson

In an invoice of Copper Slanets received by the
 ship Montezuma from Liverpool, as per invoice
 dated 20th May 1850

55 bars of Copper Slanets for Ant.

weighing 10 lbs. 2 bar. at £125.10 per lb. £1253.10.0

Duty on £1100.0.0 at 10/100 65 £5.10.0

Shipping charges 7.15.9

Insurance on £1300 10.4.9

Policy Commission &c 4.17.6 28.10.0

£1282.1.6

Making in United States Currency

at 10/100 p. 100 premium on Exchange \$6125.41

Dear Sir

Enclosed I have copy of a letter to my
 friends in London from Messrs Boulton & Watt & Co. on the subject
 of the Mint Machinery, as also an extract from those Gentlemen's
 letter to me, as soon as the Ground Plan of which they
 speak is received I will forward it to you. Mean while

I am Respectingly

Your Obedt Serv

Wm G. Doctet Mucknor

New York Aug: 20th 1829

Doctet Mone

Dear Sir

Enclosed I have copy of a Letter to my
 Friends in London from Messrs Boulton & Watt & Co. on the subject
 of the Mint Machinery as also an extract from those Gentlemen's
 Letter to me, as soon as the Ground Plan of which they
 speak is received I will forward it to you. Mean while

I am Respecting

Your Mo^t ob^d Serv^t

Wm G. Lockhart

New York Aug: 20th 1829

Doctor Moore

Copy

To His Birmingham June 23. 1827

Sir

In reply to the enquiry in your favour of the 18th. Inst
 we beg to state that we are not in possession of, nor could we
 undertake to furnish detailed drawings of the Mint machinery
 being here on account of the Company, such as we presume from
 the tenor of your correspondent request to be desired by him -
 For the communication of a knowledge of its construction, and of
 the proportions of its several parts, a multiplicity of drawings,
 general and detailed would be required, far beyond what
 we have the necessary facilities for preparing, nor could
 they afford the means of forming any correct opinion of
 the workmanship, or indeed, of the merits of the Machinery.
 Upon this point we are not aware that a satisfactory judge-
 ment can be otherwise formed than by an inspection of similar
 Machinery in action at the Royal Mint, or other Mints of
 our construction. - In the preparation of the Machinery
 in question, equal care and attention has been bestowed, and
 it will be found to be executed with the same perfection
 as that erected on these establishments -

A copy of the ground plan of which you have a tracing but
 line in your hands, would convey a sufficient idea of the
 general disposition and connection of the apparatus

apartments and of the space occupied by them, should be planned & approved and the instructions of it found practicable, sections of the same apartments could afterwards be prepared and furnished for the general information of the British.

The Charge of £3524, or perhaps £4,000 for the Machinery going here appears to us correct an approximation to the value as can be made.

Amirgine Boulton, Watt & Co.
Extract of a letter from Messrs. Boulton & Watt.

London June 27th. 1809.

By your letter of the 14th May you inform us of the result of your communications with the parties interested in the purchase of the New Machinery. We transcribe a copy thereof to the proprietors who on their part forwarded it to Messrs. Boulton, Watt & Co. of the firm whom they desired an answer of which indeed you will find the copy. A copy of the ground plan attached to them should be forwarded to you by our next. With respect to the payment we confess we should be very reluctant to ship the Machinery subject to any responsibility on our part. You must be aware that such a work is useless to an Individual beyond the value of its materials, supposing on its arrival in the United States it should not turn out to be exactly such as might have

been anticipated by your Government. who in consequence might think itself justified in refusing it, what we are to do with a work of this kind, it cannot be expected that we can understand any thing of it, or that we are in any way competent to examine it. We conceive that a purchaser ought to feel perfectly satisfied with the testimony of Messrs. Boulton & Watt. We should therefore suggest that the payment be made here against delivery of the Machinery and a statement signed by the above mentioned house certifying that the same is complete and perfect in every respect. This statement might be drawn up at Philadelphia and if deemed advisable the American Consul or any other individual in the confidence of your Government might be employed to see that its interests are attended to. Another Engineer might be retained to examine the Machinery, but that would necessarily relieve Messrs. Boulton, Watt & Co. in some degree from their responsibility, which of course it would be equitable to preserve unimpaired as much as possible. We think also it would be practicable to effect such an insurance which would oblige the reinsurers to pay the whole sum in case of damage during the voyage which would materially injure the Machinery.

West of the United States

Philad^a May 3rd. 1829

21

That ^{same} ~~portion~~ of the Mint ^{was} ~~was~~ offering to the

United States, by your friends in London, in their letter to you of the 14th
July, which is intended to effect carriage by steam power, and in the
accompanying enumeration of particulars is designated as being not
Messrs. Boulton and Watt's case to have cost £3824, is of the

However that it has been thought desirable to introduce here, the
affairs for our people however can not be mentioned from the

general the negative given. It is indeed to be apprehended, from the

tower of their letter, that all parts of the system to which their appearance

features are disproportioned even to the intended plan of this celebrated

which has been authorized by our Government. A grand

Here and elevation. Therefore of the machinery exposed to it, masonry

in order to determine the preliminary question whether this same

nation is admissible as a part of our establishment, and if

to be made as in the construction of the buildings designed for

The New United, to appropriate suitable apartments to its members

The determination will of course be compassed with ample

explanations aided by figures and letters of reference

11

This machinery was attached to in a conversation made to the Committee of Congress on the 10th last evening, under an impression that I still entertained, excited my conversation with you a few days since, that it was in New York, and acceptable to the Convention. The best substitute for actual imposition, will be the delineation and description above mentioned.

The style in which the several parts are furnished, especially those most conspicuous, is worthy of notice for outline, as they present polished surfaces - but notwithstanding this, under no light ~~where it could be attained~~ ^{where it could be attained} than an unfavourable, but they are of some moment, and will be duly regarded. They are ^{now} ~~presented~~ ^{by} ~~the~~ ^{right} ~~hand~~ ^{hand} as an illustration of the manner in which it is written, the style and character of the Machinery, as well as the detail of its parts, and proportions, should be presented to view.

Together with the above, a communication from Mr. Norton
stating his knowledge of the paper machine in which this machinery
has been invented, would be very acceptable. You will please also to
request your friend to settle the charge as I think they would engage
to have the same part packed in ^{portable cases} ~~proper cases~~, in such manner as
Mr. Norton would approve as sufficient for this country, and to send
an abstract of the part.

Your printer will confer a favour by giving the information which is wanted as early as will comit with the adequate fulness and precision.

If this machinery should be found adapted to our establishment it is probable that the accompanying process, mentioned in the last section, ^{the examination} would be taken also. It is not perceived that any other part of the system could be advantageously added to our machinery. A balance

Yours
Very respectfully
L
T. W. Moore

Myr. W. C. Brewster Esq.

In answering Mr. Hamilton's letter, I have
 to the satisfaction of the new Massachusetts Historical
 Society, by which I understand the manuscript has
 been received.

List of Great Machinery offered for sale

At New Bedford Water

For turning power with all the Apparatus belonging thereto
Three Cutting out Presses with the Apparatus belonging thereto
For binding, finishing and sheets complete.

Two Turning Lathes with Chucks, die stocks, tools & with complete
Vice, Lyne Shaft with their plummer Block & Wasp Lathes and
Shafts complete for giving motion to the cutting out & binding Machine
All the necessary Apparatus complete for commencing
motion to the binding presses together with many other tools
and duplicate articles. The above cost £3824 10/-

As the Apparatus enumerated in the last paragraph but
one, connect with the moving power.

At New Bedford & Exeter

A Rolling Mill complete consisting of a pair of 10 inch
Rollers with their Axle-trees, Bearings, one pair of supporting
beams including the screw, shaft, plummer Block & turning
and Press complete. A pair of 10 inch Block cast Steel
Press or extra

A large strong Lock for turning the rollers and for the
bearing, Lining wheel and driving gear that will stand
and perform for many years the whole work.

A large strong Machine for screwing the rollers with

High Philip, Phipps, who paid for obtaining such a copy
to the end of 1840

At. High - Handing

One glass bellows, various sizes, brought from London
 the largest one with a silver casing, of wrought iron and
 machine of cast iron £80.10-
 One drawing machine 41.10-
 One carriage for wheels containing 28 wheels each 255.13-
 One hundred wheels for 1000 600-
 One cast iron frame 12 feet diameter 84-
Other Machinery £1463.10.4

One pair of lifting frames, made with a screw
 wrought bar, a handle 4.10.0-

One carriage for beds with a set of iron bedstead
 and metal doors for each 61.6.8

1 Cold iron bed rings, 3 feet 6 inches fitted to brass 12.12-
 100 3.3-

Finishing Machine £121.19.8

2 American Power looms £146-

1 Pair for Finishing 1000s, 2 deep, as for blue 20-

1 Working frame of hand with copper from four
 feet 6 in

46
£246.19.8

Rehabilitation

1 High Machine with the
 Power
 Handing

£121.19.8

24.10.0

18.12.16.8

£98.13.16.8

In addition to the above there are at Handing for
 sold existing

One carriage for wheels 45.10

25 - 1 wheels

157.5 £906.13

1 Pair of the power at the expense and risk of
 the Purchaser

London the 1st day 1840

Mr. Wilson
10

London 4th. May 1837.

Since our last meeting 15th. Sept. 1836 we
have not the pleasure of receiving your favour of the 24th Dec^r
and we long to hear from you in reply to a paper reported in
Congress relative to the Anti-Slavery Association we return
you our thanks for your excellent and great paper that your
conclusion will be crowned with success. Inclosed you will
find a Proposition to the Association offered for sale by the
Anti-Slavery Society. Anti-Slavery Society has
will to mention to you were that it is at the request of the
Company when I trust it is that we have in ~~the~~ ~~the~~
in endeavouring to effect the sale of this Anti-Slavery
you will perceive that it has been concluded by the fact
England this Country has to do with and we may well
also under the benevolence of the late Mr. Birkbeck of
our Regent. But, who was a Quaker in the above men-
tioned Association. We are correct, we believe in stating
that when concluded it was found to be a most
large a state and totally unfit for the purpose intended
not for sending to Africa to establish the coast of foreign
on the part of the Denison. We can only observe that the
company was formed at a period of great excitement in
which the Denison more or less, participated, to which will

1829
Mint of the United States,
Philadelphia, Pa. ~~Dec~~ 29, 1829.
Moore, Samuel, Director, Chairman of the Committee on the Mint,
to Hon. John Sergeant, Washington, D. C.

Sir

Possibly when the Mint Bill comes up for consideration in the House, it may be thought objectionable that a purpose should be entertained of resorting to a foreign artist for any part of our Mint Machinery. In recommending the machinery of Mr. Boulton, I do not wish to exclude the idea of procuring that kind of machinery to be constructed here if it be found practicable. One object of my inquiries addressed to that gentleman and referred to in my communication to the Committee was to obtain for our own artists the information requisite for its construction here. A copy of my letter to Mr. Boulton is inclosed.

In his answer Mr. Boulton omits to say anything as to the terms on which he would communicate the necessary data for the performance of the work here, intending thus as I infer to give a deliberate refusal on that point. It is understood indeed from various sources that a combination essential to his machinery for coining by steam is hitherto concealed - a simple contrivance probably the result of some happy thought, I the machinery now in New York should not be found adapted to our purpose a tender would very properly be made to our ingenious merchants of a contract to supply machinery for coining by steam. It is believed however, that they would decline attempting it under it under any responsibility for its perfect success and that they would consider the Government as making to the machinists of our country a most valuable present by introducing and rendering accessible this celebrated machinery.

We are in no danger of falling in debt to other nations by adopting a few of their improvements in the arts. Fulton by his triumphant achievement of the Steam Boat has given us a credit which ages will not cancel. Other examples could be adduced also - and even on the score of machinery and processes connected with coining, I believe several nations of Europe are indebted to Mr. Eckfeldt the Chief Coiner of our Mint, for valuable improvements which they have wisely enough to adopt.

BEEN'S

Yesterday occurred another instance of a deposit of silver containing a valuable proportion of gold, presenting the same embarrassing alternative that has occurred many times heretofore, either that the depositor must suffer loss or the bullion be withdrawn and exported. The depositor is an enterprising merchant of this city - whose operations he informs me are calculated to introduce large quantities of this description of bullion.

Very respectfully,

Your obedient servant,
SAMUEL MOORE

1889Mint of the United States,
Philadelphia, Pa.; May 9th, 1889Moore, Samuel, Director,
to
Major W. G. Buckner,

Sir

That division of the Mint machinery offered to the United States, by your friends in London, in their letter to you of the 14th February, which is intended to effect coinage by steam power and in the accompanying enumeration of particulars, is designated as being at Messrs Boulton and Watts and to have cost £3824, is of the character which it has been thought desirable to introduce here.

Its aptitude for our purpose, however, can not be ascertained without a more specific description. It is indeed to be apprehended, from the tenor of their letter, that all parts of the system to which this apparatus pertains, are disproportioned even to the extended capacity of the Mint, which has been authorized by our Government.

A ground plan and elevation therefore, of the machinery referred to is necessary in order to determine the preliminary question whether this combination is admissible as a part of our establishment, and if so, to enable us in the construction of the buildings designed for the New Mint, to appropriate suitable apartments to its reception.

The delineation should be carefully adjusted to a given scale which it will be proper to annex thereto; that the magnitude and proportions of the several parts may be provided for. The whole to be accompanied with ample explanations, aided by figures and letters of reference.

This machinery was alluded to, in a communication made to the Committee of Congress on the Mint last winter, under an impression which I still entertained, until my conversation with you, a few days since, that it was in New York, and therefore, accessible to examination. The best substitute for actual inspection will be the delineation and description above mentioned.

The style in which the several parts are finished, especially those most conspicuous, is worthy of note - for instance, do they present polished surfaces - has sightliness been made an object wherever it could be attained. These are not essentials, but they are of some moment, and will be duly regarded. They are mentioned however, chiefly as an illustration of the manner in which it is wished that the style and character of the machinery, as well as the detail of its parts and proportions, should be presented to view.

Together with the above, a communication from Mr. Boulton, stating his knowledge of the perfect manner in which this machinery has been executed would be very acceptable. You will please also to request your friends to state the charge at which they would engage you have the several parts packed in suitable cases, in such manner as Mr. Boulton shall approve as sufficient for their security, and

-continued-

sheet #2Phila., May 9th, 1899.

delivered at this port.

Your friends will confer a favor by giving the information solicited as early as will concert with the adequate fulness and precision.

If this machinery should be found adapted to our establishment, it is probable that the annealing furnaces mentioned in the last section of the enumeration would be taken also. It is not perceived that any other parts of the system could be advantageously added to our apparatus.

Yours

Very respectfully,

SAMUEL MOORE

In mentioning Mr. Boulton, I have reference to H. R. Boulton of Soho near Birmingham, the principal of the House by which, I understand, this Machinery has been executed.

(NOTE: This letter appears to be the original letter written, signed and sent out by Dr. Samuel Moore.)

House of the States
Chilmark - Aug. 1869

L.

Respectfully when the Mount Will come up for distribution
in the Green it may be thought objectionable that a person should
be mentioned of meeting to a friend, a letter for my part of your ^{part} ~~part~~
thankings. I recommending the teaching of Mr. Brewster. I do not mean to
be a letter the idea of possessing that kind of teaching to be mentioned here
of the good person with the idea of my conveying address to ^{that} ~~the~~ ^{the} ~~the~~
furthermore and refer to me my correspondence to the above will
be to obtain for our other letters the information against for the
conclusion here. A copy of my letter to those Brewster is enclosed.

In his own Mr. Boutwell wants to say any thing, as
 to the same on which he would communicate the necessary details
 for the prosecution of the work here, intending thus to be able
 to give a definite report on these points. It is understood indeed
 from various sources that a combination of friends to his ma-
 chinery for working by steam is actually connected at Springfield con-
 tinuous probably the result of some supply there. If the ma-
 chinery now in New York should not be found adapted to our
 purpose a tender would very properly be made to our ingenious
 friends of a contract to supply machinery for working by steam.
 They believe however that they would decline attempting
 it under any responsibility for its profits or loss and that
 they would consider the Govt as making to the Mechanists
 of this country a most valuable present by introducing and
 working a complete steam agricultural machinery.

We are in no danger of falling in debt to other
Nations by adopting a few of their improvements in the
Art. - Rather by the improvement & abatement of the

These that has given us a model which we will not forget. Other examples could be added also and in the case of machinery and things connected with raising the level of the bottoms of canals we intended to Wm. H. H. first the thing being of our much personal improvements which they have been able to adopt.

Yesterday occurred another instance of a deposit of silver containing a valuable proportion of gold, presenting the same interesting phenomenon that has occurred many times before, with the difference that the deposit must differ in the location but otherwise will repeat. The deposit is an interesting example of this kind where operations to improve are now calculated to introduce large quantities of this description of bullion.

Very respectfully

Thos. A. H. Bryant
Ch. Com. on Bullion

Yours stud. son
Wm. H. H.

To
Mr. Bryant
Jan. 24, 1829
1835

Sir,

Leds September 24. 1824.

Replying to Your favour of the 15th I received within these few days. They testify that I could at this time complete an order for plate metal of half cent to the extent of 10 tons within about 5 or 6 weeks from the receipt of it. The charge for the plate metal delivered at Liverpool packed in proper casks has hitherto furnished to the United States Mint will be at the rate of £189 p ton. This charge is stated upon the supposition of my having procured for the amount of the service in three months from the date of the delivery of the plate metal for shipment in Liverpool, & that the price of Copper at the time of the receipt of your order, remains as at present. -

Owing to the fluctuation of the Copper Market I could not state a prospective price for the execution of an order at a distant period. For my former transactions with the United States Mint it has always been usual for me to execute their orders at the current price

at the period of their receipt, & the confidence reposed in the Express the
 Corps upon the most advantageous terms that our Soldiers in any
 instance have found to be misplaced. - Should be furnished with
 orders from you. I shall at the same time be glad to receive your
 instructions as to the shipment Insurance and any other directions
 for my government. -

Yours respectfully

Wm. A. R. Boston

Wm. A. R. Boston

Samuel M. L. L.

Director of the United States Mint

Philadelphia

Coyne & Co. Brown

(Circular)

Liverpool, August 17th 1833

Samuel Moore Esq

Sir

We prefix a copy of our last respects, & now
 send you with Bill Lading of 29 Casks Copper Plate
 belg shipped in the W^m Brown to sail 20th inst for
 Philadelphia. We likewise take this opportunity of sending
 duplicate Bill Lading of those of Delaware.

Yours &c. &c.

of Delaware.

Liverpool, Oct 26-
1833.

Samuel Moore Esq

Sir,

We have to hand you
 Bt of 29 Casks Copper plate belgts
 of Delaware on acct of M. H. Boulton
 Esq. Loco. Birmingham, and also
 dupl. Bt of 29 Casks to Brown
 in August.

We are Sir,
 your obt^d Serv^t

Philadelphia.

Hugh Matthew
 Son